

### STANDARD ACCESSORIES

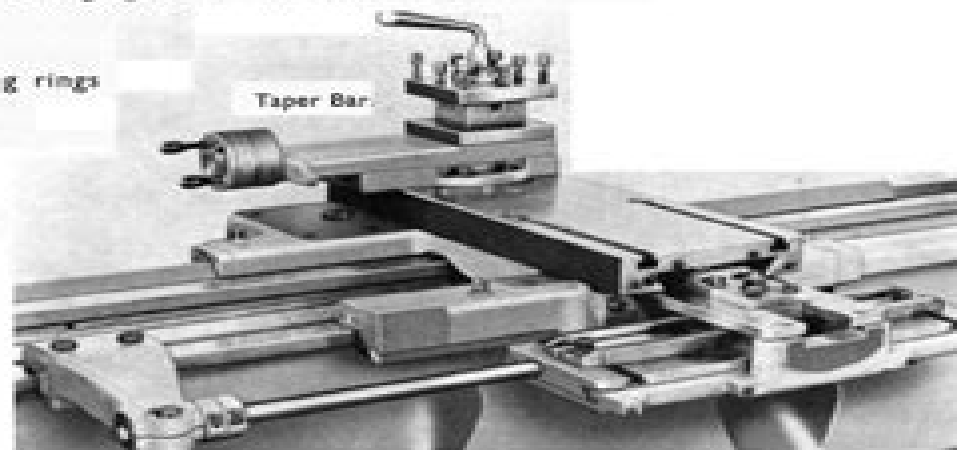
Electrical equipment 380 V/50 c/sec., incl. elektr. motor, — carrier plate, — flange for chuck dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — adapter into spindle, — centre Morse 5, — top slide with four-post tool post, type a) metric, b) Whitworth, — cooling system with pump and tank, — one set of change gears for the feeds and the threads, type a) metric, b) Whitworth, — chip pan, — One set of operation tools, — spare shear pins for the lead screw, — operating instructions, — lighting 24 V, without bulb.

### OPTIONAL ACCESSORIES

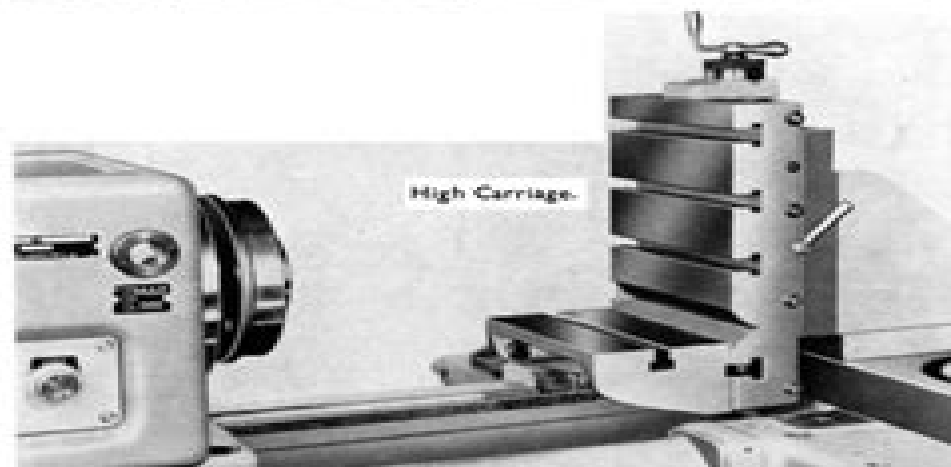
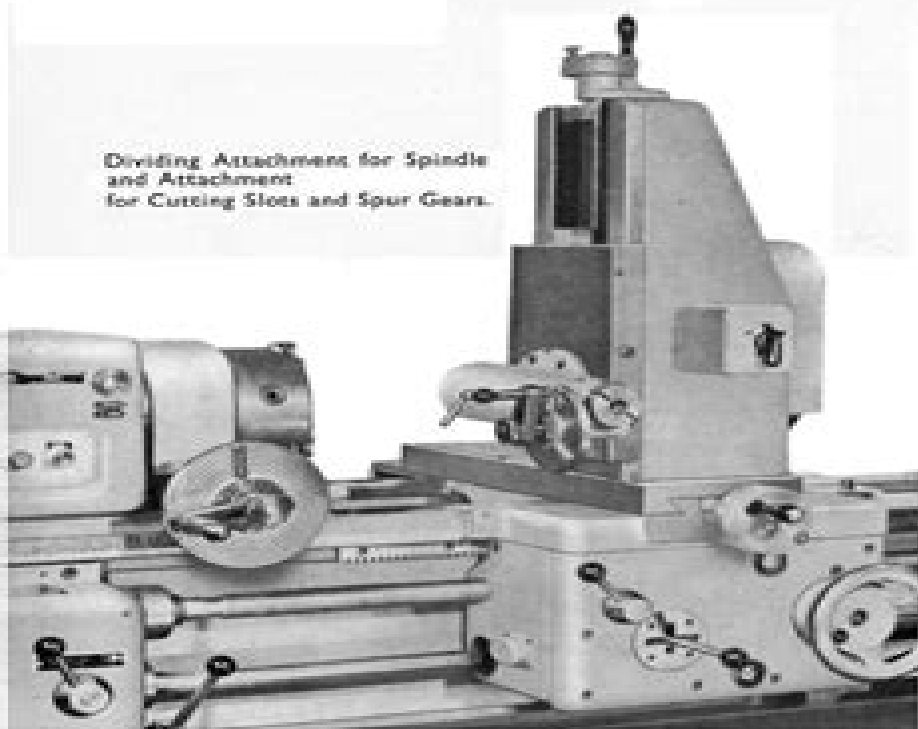
Carrier plate with division for cutting multiple threads (for the tapered nose of the work spindle), — locating plate with four jaws, — mandrel for mounting and dismantling the locating plate, — smooth locating plate, — manual collet chucking (for dia 7—45) (9/32 — 1 49/64 in.), — in your order kindly mention the number and the dia of the collets, — self centring chuck with three or four jaws: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — holder plate, — pneumatic chuck with flange and control: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — rear tool post, — rise and fall rest, — drilling table (when subsequently ordered it must be additionally fitted), — American-type tool post, — taper guide bar, — hydraulic copying attachment IKS 1 with proper electr. motor, type a) rear (longitudinal), b) face (transversal), — spring loaded centre, — threading dial indicator, — longitudinal stop roll, — positive stop, — indexing attachment for spindle, — carriage grinder for outside and inside grinding, with electr. motor proper, — slot- and spur gear milling attachment with electr. motor proper, — live centre Morse 5, chip guard — self-centring chuck guard, — steady rest, follow rest, — change gears for non-standard leads.

### OPTIONAL DESIGNS:

Single-belt-pulley drive by lineshaft or other means  
Inch design of lead screw and carriage screws including indexing rings  
Different voltages, frequencies or systems of electric power  
Hardened guiding surfaces of bed



Dividing Attachment for Spindle and Attachment for Cutting Slots and Spur Gears.



High Carriage.

# Tos Sn40 Lathe Manual

**James Hartness, Jones & Lamson  
Machine Company**



## **Tos Sn40 Lathe Manual:**

**Hartness Flat Turret Lathe Manual** ,1923 This manual of Flat Turret Lathe is intended to aid the Flat Turret Lathe operators in acquiring a true understanding of the machine Page 5     Hartness Flat Turret Lathe Manual; a Handbook for Operators James Hartness,1915     *Hartness Flat Turret Lathe Manual* James Hartness,1921     The "M. E." Lathe Manual Edgar Thomas Westbury,1951     **A Manual of the Hand Lathe** Egbert Pomeroy Watson,1898     **Hartness Flat Turret Lathe Manual** Jones & Lamson Machine Company,1922     Atlas Screw Cutting Lathe Manual Atlas Press Company,1934 Atlas screw cutting lathe manual includes instructions for operating and a list of parts and attachments     **Hartness Flat Turret Lathe Manual** James Hartness,Jones & Lamson Machine Company,1917     Hartness Flat Turret Lathe Manual ,1919     Hartness Flat Turret Lathe Manual James Hartness,Jones & Lamson Machine Company,1918     **Hartness Flat Turret Lathe Manual** Jones & Lamson Machine Company,1942     **Know Your Lathe** Boxford Machine Tools Limited,1971     **Know Your Lathe** ,1977     **How to Run a Lathe** South Bend Lathe Works,1932     The Lathe Operator's Manual B. Richard Hilton,1941     **How to Run a Lathe** South Bend Lathe Works,1935     *How to Run a Lathe* John Joseph O'Brien,Miles William O'Brien,South Bend Lathe Works,2021-12-03 2021 Hardcover Reprint of 1942 Edition Full facsimile of the original edition not reproduced with Optical Recognition Software South Bend Lathe Works sent out this manual with every Lathe they sold Profusely illustrated You get everything you need to set up a lathe and get it running This is the lathe manual that Dave Gingery raves about You get eleven chapters history and development of the lathe setting up and leveling the lathe operation of the lathe lathe tools and their application how to take accurate measurements plain turning work between centers chuck work taper turning and boring drilling reaming and tapping cutting screw threads and special classes of work All the basics are here form sharpening drills to producing super finished turned bearings grinding valves and turning multiple screw threads     **How to Run a Lathe** South Bend Lathe Works,1924     *The Lathe Operator's Manual* B. Richard Hilton,1954     **Manual of Lathe Operation and Machinists Tables** Atlas Press Company,1978

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