# TORQUE SPECIFICATIONS

Front exhaust pipe bracket-to-No. 1 oil pan

Front pipe stay-to-front support bracket

No. 1 oil pan-to-real oil seal retainer

Front pipe support bracket-to-front frame

Front pipe-to-manifold

Center pipe-to-tailpipe

Oil pump-to-block

Front pipe-to-center pipe

No. 1 oil pan-to-oil pump

Oil strainer-to-oil pump

No. 1 oil pan-to-cylinder block

No. 2 oil pan-to-No. 1 oil pan

Oil strainer-to-main bearing cap

		US	METRIC
1MZ-FE Engine: (continued)			
Knock sensor-to-block		29 ft. lbs.	39 Nm
No. 2 idler pulley bracket-to-block		21 ft. lbs.	28 Nm
Water seal plate-to-block		13 ft. lbs.	18 Nm
Alternator bracket-to-block		32 ft. lbs.	43 Nm
Driveplate-to-crankshaft		61 ft. lbs.	83 Nm
Transaxle-to-engine		47 ft. lbs.	64 Nm
No. 1 oil pan-to-transaxle		27 ft. lbs.	37 Nm
Drive plate-to-torque converter clutch		30 ft. lbs.	41 Nm
Flywheel housing under cover-to-transaxle		69 inch lbs.	8 Nm
RR engine insulator-to-block		47 ft. lbs.	64 Nm
FR engine insulator-to-block		47 ft. lbs.	64 Nm
Engine control rod-to-engine RH bracket		47 ft. lbs.	64 Nm
Engine control rod-to-RH fender apron		47 ft. lbs.	64 Nm
RH engine stay-to-water outlet		23 ft. lbs.	31 Nm
RH engine stay-to-engine control rod		23 ft. lbs.	31 Nm
RH engine stay-to-No. 2 RH engine bracket		23 ft. lbs.	31 Nm
FR engine insulator-to-front frame T	MC	59 ft. lbs.	81 Nm
	MM	48 ft. lbs.	66 Nm
Engine absorber-to-front frame		35 ft. lbs.	48 Nm
Engine absorber-to-transaxle		35 ft. lbs.	48 Nm
RR engine insulator-to-front frame		48 ft. lbs.	66 Nm
LH engine insulator-to-transaxle	*1777	47 ft. lbs.	64 Nm
PS pump-to-PS bracket		31 ft. lbs.	43 Nm
Alternator adjusting bar-to-belt bracket		13 ft. lbs.	18 Nm
Fuel inlet hose-to-fuel filter		21 ft. lbs.	29 Nm

10mm

12mm

15 ft. lbs.

46 ft.lbs.

41 ft. lbs.

22 ft.lbs.

14 ft. lbs.

32 ft. lbs.

14 ft. lbs.

14 ft. lbs.

69 inch lbs.

21 Nm

62 NM

56 Nm

30 Nm

19 Nm

43 Nm

20 Nm

8 Nm

8 Nm

8 Nm

8 Nm

8 Nm

8 Nm

20 Nm

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Thirumalaisamy P. Velavancorresponding

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