

Specified tightening torque

Specified tightening torques are provided for specific nuts, bolts, and screws. When tightening these fasteners, follow the tightening torque specifications indicated throughout the manual to meet the design aims of the outboard motor.

Power unit

Part to be tightened		Screw size	Tightening torques		
			N·m	kgf·m	ft·lb
Spark plug		—	28	2.8	20.7
Power unit mounting bolts	1st	M10	42	4.2	31.0
	2nd		42	4.2	31.0
Cylinder head bolt	1st	M11	39	3.9	28.8
	2nd		180°		
	1st	M8	14	1.4	10.3
	2nd		28	2.8	20.7
Oil pump cover screw		M6	4	0.4	3.0
Oil cooler bolt	1st	M6	6	0.6	4.4
	2nd		12	1.2	8.9
Bracket bolt		M6	12	1.2	8.9
Oil filter union bolt		UNF	49	4.9	36.1
Oil pressure sensor		—	13	1.3	9.6

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N Colangelo



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Table of Contents Torque Specs Yamaha 70 Hp

1. Understanding the eBook Torque Specs Yamaha 70 Hp
 - The Rise of Digital Reading Torque Specs Yamaha 70 Hp
 - Advantages of eBooks Over Traditional Books
2. Identifying Torque Specs Yamaha 70 Hp
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Torque Specs Yamaha 70 Hp
 - User-Friendly Interface
4. Exploring eBook Recommendations from Torque Specs Yamaha 70 Hp
 - Personalized Recommendations
 - Torque Specs Yamaha 70 Hp User Reviews and Ratings
 - Torque Specs Yamaha 70 Hp and Bestseller Lists
5. Accessing Torque Specs Yamaha 70 Hp Free and Paid eBooks
 - Torque Specs Yamaha 70 Hp Public Domain eBooks
 - Torque Specs Yamaha 70 Hp eBook Subscription Services
 - Torque Specs Yamaha 70 Hp Budget-Friendly Options
6. Navigating Torque Specs Yamaha 70 Hp eBook Formats
 - ePub, PDF, MOBI, and More
 - Torque Specs Yamaha 70 Hp Compatibility with Devices
 - Torque Specs Yamaha 70 Hp Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Torque Specs Yamaha 70 Hp
 - Highlighting and Note-Taking Torque Specs Yamaha 70 Hp
 - Interactive Elements Torque Specs Yamaha 70 Hp
8. Staying Engaged with Torque Specs Yamaha 70 Hp

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Torque Specs Yamaha 70 Hp
- 9. Balancing eBooks and Physical Books Torque Specs Yamaha 70 Hp
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Torque Specs Yamaha 70 Hp
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Torque Specs Yamaha 70 Hp
 - Setting Reading Goals Torque Specs Yamaha 70 Hp
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Torque Specs Yamaha 70 Hp
 - Fact-Checking eBook Content of Torque Specs Yamaha 70 Hp
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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