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Ξ								
								 Accession voluments in method setting (81 V to 2) Empty (8x 3 to 15)¹
								Torque ramp function selection (8il 16, 17)
								Torque initial value serection (Bit 18)
								Control mode switching selection (Bit 19)
								 Velocity initial value selection at continuous operation to longue control mode switching (Bit 20, 21)
			CONTRACTOR STREET	THE RESIDENCE	11.101.110	0111101101		 Empty (86:22 to 21)¹⁶
- 11	Part served	v areas	to 10" When a value offi	or than 17 is	set Tot	of Cedinic	e Dan	on letter code: SAIEHE occurs

"1 Set empty areas to "0". When a value other than "0" is set, "Out of Options Range (error code: "IAREH)" occurs.

BR	Name	Description				
0102	Acceleration/deceleration method setting	Sets the acceleration/deceleration method used to perform control. - D: Acceleration/deceleration specification method (mcAccDec). - 1: Acceleration/deceleration time-fixed method (mcFixedTime).				
16	Torque ramp function serection	Sets the method used with reaching the target torque from the set torque. - 0: Ramp method. - 1: Time constant method. - 2: Fixed time method.				
18	Torque initial value selection	Sets the longue initial value used when switching to cat (cyclic longue mode) - 0: Target longue - 1: Actual torque				
19	Control mode switching selection	Sets the switching control mode. - 0. cst (cyclic synchronous torque mode) - 1. ct (continuous operation to torque control mode)				
20. 21	Velocity initial value selection at continuous operation to torque control mode switching	Sets the verocity initial value used when changing the control mode from csp gryclic synchronous position mode) to csv (cyclic velocity mode). 17. Set velocity 11. Actual velocity 12. Automatic selection.				

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