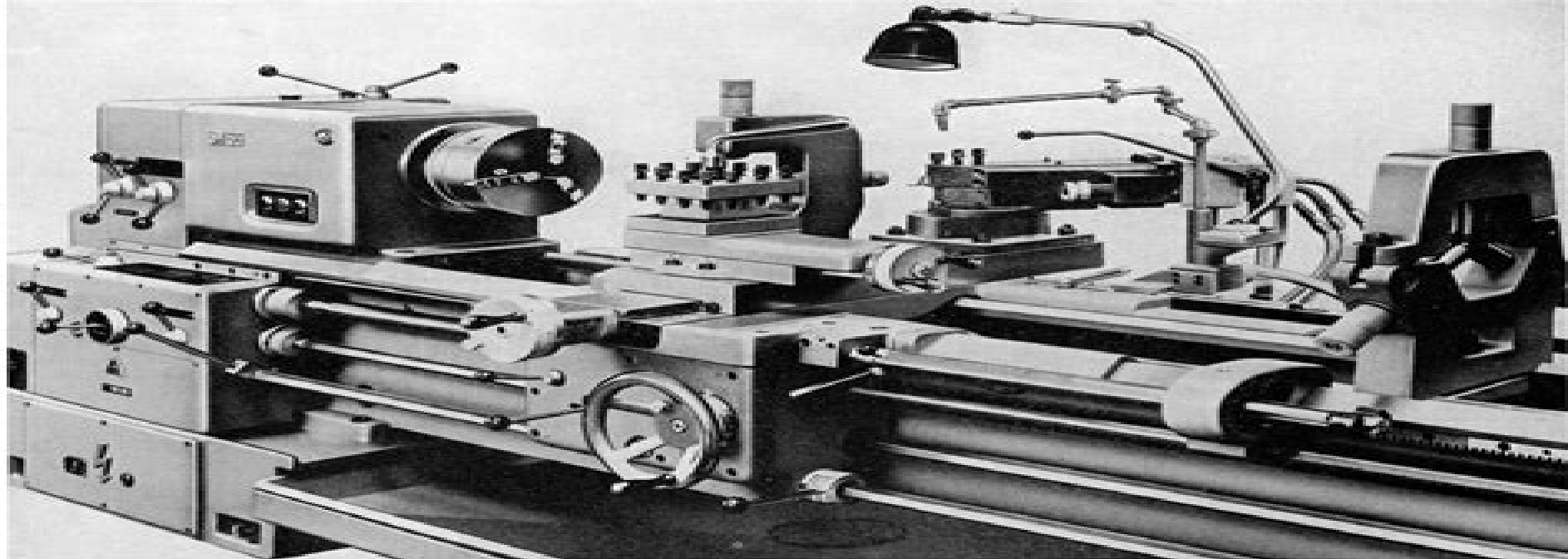




SN 55 lathe with follow rest and steady rest

#### **Standard equipment**

Electrical equipment 380 V/50

Catch plate

Back plate for chuck

Reducing sleeve for spindle

Centre Morse 5 (2 pieces)

Steady rest

Follow rest

Upper slide with a 4-way toolpost of:

a) metric

b) Whitworth

Set of change gears (7 pieces) for feeds and threads:

a) metric

b) Whitworth

Set of spanners

Spare shear pins for lead screw (5 pieces)

Instruction manual for operation

#### **Optional equipment**

Chip tray

Cooling equipment with pump and coolant tank

Catch plate graduated for multiple thread cutting

Face plate with 4 jaws and mandrel for its assembly

Plain face plate

Hand-operated collet chuck attachment (for dia. 16–63)

3-or 4-jaws scroll chuck

Air chucking with flange and control

Rear tool-post

Rise and fall rest

Boring table

Taper turning attachment

IKS 2 hydraulic copying attachment in:

a) rear (longitudinal)

b) face-type (transverse) version

Spring-loaded centre

Thread indicator

Drum length stop

Indexing equipment for spindle

Slide-mounted grinding attachment for external and internal grinding

Thread grinding attachment

Keyways and spur gears milling attachment

Tailstock relieving attachment

Morse 5 live centre

Lighting for 24 V without bulb

# Tos Lathe Machine Repair Manual

**CO Houle**



## **Tos Lathe Machine Repair Manual:**

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**Machinery Buyers' Guide** ,2001     Machines and Tooling ,1980     **United States Navy Occupational Handbook**  
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