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Answers to Chapter 2 Review Questions

- To accept signals from the machine or process devices and to convert them into signals that can be used by the controller
- To convert controller signals into external signals that are used to control the machine or process
- a) A rack that is located away from the processor module near the field devices
 b) To minimize the amount of wiring required
- By its address
- 5. Type refers to an input or output refers to the physical location of the I/O module Word and bit refers to the actual module terminal connection
- Bit level addressing specifies a discrete device that is connected to a specific terminal. Word level addressing specifies an analog device connected to a module that uses a word of information.
- In tag-based addressing you use a tag (alphanumeric name) to address data (variables). In rack/slot-based addressing a fixed numeric format is used to identify the address data.
- 8. An input/output PC interface card
- 9. Combination I/O modules
- 10. Connections for the power supply
- 11. For ease of wiring and replacing modules
- 12. The advantage with the high-density module is that it is possible to install up to 64 inputs or outputs in one slot for greater space savings. The disadvantage is that the high-density output modules cannot handle as much current per output.
- 13. ON/OFF devices such as selector switches, pushbuttons and limit switches
- ON/OFF devices such as lights, solenoids and motor starters
- 15. The backplane supplies current and voltage for the modules from the power supply Visit TestBankBell.com to get complete for all chapters

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