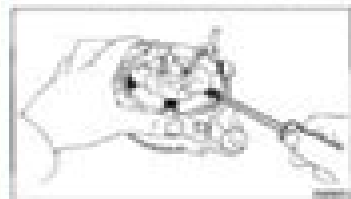


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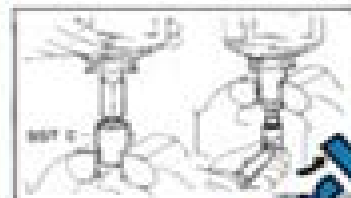
2. REMOVE BRUSH HOLDER AND IC REGULATOR
Remove the four screws, brush holder and IC regulator.



3. REMOVE RECTIFIER HOLDER
(a) Remove the four screws and rectifier holder.
(b) Remove the four rubber insulators.



4. REMOVE PULLEY
(a) Hold SST A with a torque wrench, and turn SST B clockwise to the specified torque.
SST 09630-62010
Torque: 400 kg-cm (29 ft-lb, 39 N-m)
(b) Check that SST A is correctly seated.



- (c) As shown, insert SST C in a vice, and hold the pulley nut with SST A in the direction of the figure.
(d) To prevent damage to the motor shaft, be careful not to turn the pulley nut more than one-half of a turn.
(e) Remove the alternator from SST C.
(f) Remove SST B and remove SSTs A and B.
(g) Remove the pulley nut and pulley.



5. REMOVE RECTIFIER END FRAME
(a) Remove the four nuts.
(b) Using SST, remove the rectifier and frame.
SST 09280-46011
6. REMOVE MOTOR FROM DRIVE END FRAME

ALTERNATOR COMPONENTS

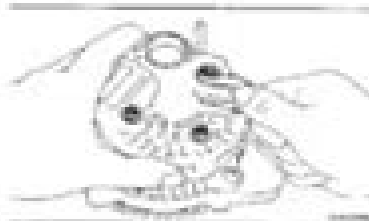


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DISASSEMBLY OF ALTERNATOR

1. REMOVE REAR END COVER

- (a) Remove the nut and terminal insulator.
(b) Remove the three nuts and end cover.



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Jicheng Xie



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