

CHAPTER 14

INVENTORY MANAGEMENT

QUESTIONS FOR WRITING AND DISCUSSION

1. Ordering costs are the costs of placing and receiving an order. Examples include clerical costs, documents, insurance, and unloading.
2. Setup costs are the costs of preparing equipment and facilities so that they can be used for producing a product or component. Examples include wages of idled production workers, lost income, and the costs of test runs.
3. Carrying costs are the costs of carrying inventory. Examples include insurance, taxes, handling costs, and the opportunity cost of capital tied up in inventory.
4. Stockout costs are the costs of insufficient inventory (e.g., lost sales and interrupted production).
5. As ordering costs decrease, fewer and larger orders must be placed. This, in turn, increases the units in inventory and, thus, increases carrying costs.
6. Reasons for carrying inventory include the following: (a) to balance setup and carrying costs; (b) to satisfy customer demand; (c) to avoid shutting down manufacturing facilities; (d) to take advantage of discounts; and (e) to hedge against future price increases.
7. The economic order quantity is the amount that should be ordered so as to minimize the sum of ordering and carrying costs.
8. $\text{Reorder point} = 3 \times 12 = 36$ units; $\text{Safety stock} = 3(15 - 12) = 9$ units.
9. Safety stock is simply the difference between maximum demand and average demand, multiplied by the lead time. By reordering whenever the inventory level hits the safety stock point, a company is ensured of always having sufficient inventory on hand to meet demand.
10. JIT minimizes carrying costs by driving inventories to insignificant levels. Ordering costs are minimized by entering into long-term contracts with suppliers (or driving setup times to zero).
11. JIT manufacturing is a demand-pull approach to manufacturing. It differs from traditional manufacturing by significantly reducing reliance on inventories, forming manufacturing cells, using interdisciplinary labor, decentralizing services, and adopting a philosophy of total quality management.
12. Manufacturing cells are collections of machines and labor dedicated to the production of a single product or subassembly. Each cell is capable of performing a variety of operations. This differs from the departmental organization where a collection of the same machines is used to perform the same operation on multiple products.
13. By forming manufacturing cells that are dedicated to a single product, all costs associated with the cell are traceable to the product. Machinery and services that formerly belonged to several products now belong only to a single product. For example, depreciation, material handling, and maintenance become direct product costs.
14. JIT hedges against future price increases and obtains lower input prices (better usually than quantity discounts) by the use of long-term contractual relationships with suppliers. Suppliers are willing to give these breaks so that they can reduce the uncertainty in the demand for their products.
15. EDI, or electronic data interchange, allows suppliers to have access to a buyer's database. Information on the buyer's database is used to determine when supplies should be delivered. When supplies arrive, their receipt is noted electronically, and payment is initiated. No paperwork is involved. Continuous replenishment is where suppliers are given responsibility to replenish the buyer's inventory stock. EDI facilitates this by providing information (electronically) needed by the supplier to make replenishment decisions.
16. Shutdowns in a JIT environment are avoided by practicing total preventive maintenance

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Management Accounting Don R. Hansen, Maryanne M. Mowen, 1992 **Managerial Accounting: Asia-Pacific Edition** John Sands, Lanita Winata, Sophia Su, Maryanne Mowen, Don Hansen, Dan L. Heitger, 2018-10-01 Managerial Accounting is characterised by a strong pedagogical framework and a dynamic and practical approach that directly demonstrates how students can develop their careers in real life The text introduces students to the underlying concepts and applications of management accounting tools based on the traditional allocation approach and absorption costing method and uses Staircase exercises in each chapter to build knowledge and help learners to link the content between chapters as they progress through the book This title uses easy to understand student friendly language uncomplicated examples a logical discussion of concepts that matches student learning processes and clear visual explanations that support student understanding

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multifaceted field in a concise easy to digest manner Written for both medical and surgical clinicians this practical manual is a collaboration of the medical and surgical staff at Boston Children s Hospital Beth Israel Deaconess Medical Center Brigham and Women s Hospital and other institutions that addresses the perioperative management of newborns with surgical conditions *The Vocational-technical Library Collection* Bruce Reinhart,1970 **Optimizing Nitrogen Management in Food and Energy Production and Environmental Protection** J. Galloway,C. Jordan,Joe Wisniewski,J.W. Erisman,E. Cowling,2002-01-01 The production of food and energy interfere with the natural nitrogen cycle of the earth Many of these changes are beneficial while others are detrimental to societies and the environment The changing nature of nitrogen in the global environment crosses scientific disciplines geographical boundaries and political divisions and challenges the creative minds of natural and social scientists economists engineers business leaders and planners The papers in this book give readers a panoramic view of the changing nature of reactive nitrogen in the global environment enabling them to make better choices about nitrogen management in food production and consumption energy production and use and environmental protection **Developing Hospitality Properties and Facilities** Josef Ransley,Hadyn Ingram,Debra Adams,2022-06-30 In light of the tumultuous global changes which have dramatically affected the hospitality business the third edition of *Developing Hospitality Properties and Facilities* provides insight into the reality of developing hospitality properties in challenging international contexts Since its successful first publication in 2000 and subsequent second edition in 2004 *Developing Hospitality Properties and Facilities* has sought to model and demystify the process of designing planning constructing and sustaining hospitality properties The third edition boasts an impressive array of academic and professional contributors from Europe North America South America Asia Africa and the Middle East and 12 case studies and issues concerning individual hotels and international regions and addressing issues of technology revenue management and fee structures This edition recognizes that in order for the hospitality sector to overcome periodic problems such as global pandemics it is important to inform academic and professional readers so that they can ensure that future developments are sustainable environmentally friendly and resilient in the longer term Written for hospitality owners developers investors and managers and suitable for students this book aims to bridge the gap between generic and applied texts using a model based approach to clarify the process in an informed non technical way **Books in Print** ,1991 **Whitaker's Cumulative Book List** ,1962 **Books and Pamphlets, Including Serials and Contributions to Periodicals** Library of Congress. Copyright Office,1965 **ECAI 2002** Frank Van Harmelen,2002 This volume contains the 137 papers accepted for presentation at the 15th European Conference on Artificial Intelligence ECAI 02 which is organized by the European Coordination Committee on Artificial Intelligence Hospitality Upgrade ,2005

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