#### ENGINE REMOVAL AND REINSTALLATION

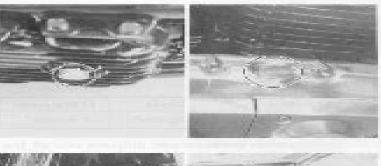
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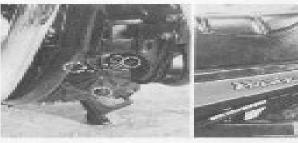
Before taking the engine out of the frame, wash the engine with a steam cleaner and drain engine ed, etc. The procedure of engine remova is sequentially explained in the following steps, and engine installation is effected by reversing the removal procedure.

- Place an oil pan under the engine, and remove the oil filter cap and oil drain plug to drain nut engine oil.
- Remove the spatiand both frame covers.

3 Set the fuel cock in the "ON" position and shift the fuel hose dip sideways to remove the two hoses (fuel and vacuum) from the fuel cock

4 Remove the two boils at the rear of the fuel tank. C scornect the fuel level gauge load wire. Remove the tank by moving it rearward.











# Suzuki Gr 650 Service Manual

**TD Snyder** 

#### Suzuki Gr 650 Service Manual:

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