BREAKING-IN PROCEDURE

During manufacture only the best possible materials are used and all machined parts are finished to a very high standard but it is still necessary to allow the moving parts to "BREAK-IN" before subjecting the engine to maximum stresses. The future performance and reliability of the engine depends on the care and restraint exercised during its early life. The general rules are as follows:

Keep to these break-in engine speed limits:

Initial 500 miles (800 km)	Below 4,000 rpm
Up to 1,000 miles (1,600 km)	Below 6,000 rpm
Over 1,000 miles (1,600 km)	Below 8,500 rpm

 Upon reaching an odometer reading of 1,000 miles (1,600 km), you can subject the motorcycle to full throttle operation. However, do not exceed 8,500 rpm at any time.

ORIENTATION

CYLINDER IDENTIFICATION

The four cylinders of this engine are identified as No. 1, No. 2, No. 3 and No. 4 cylinder, as counted from left to right (as viewed by the rider on the seat).

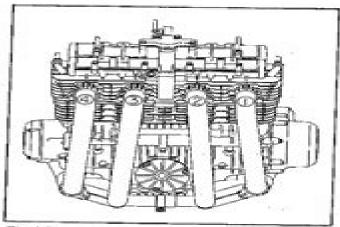
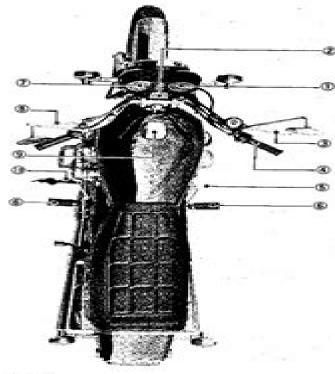


Fig. 1-3.

LOCATION OF PARTS

- 1. Tachometer
- 2. Ignition switch
- 3. Front brake lever
- 4. Throttle grip
- 5. Rear brake pedal
- 6. Foot rests
- 7. Speedometer
- 8. Clutch lever
- 9. Fuel tank cap
- 10. Gear shift lever



 $F(y),\ J\to I,$

Left - Right

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KJ Lindholm-Leary

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- 1. Understanding the eBook Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - o The Rise of Digital Reading Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Personalized Recommendations
 - Suzuki Gs1000 1977 1986 Full Service Repair Manual User Reviews and Ratings

- Suzuki Gs1000 1977 1986 Full Service Repair Manual and Bestseller Lists
- 5. Accessing Suzuki Gs1000 1977 1986 Full Service Repair Manual Free and Paid eBooks
 - Suzuki Gs1000 1977 1986 Full Service Repair Manual Public Domain eBooks
 - Suzuki Gs1000 1977 1986 Full Service Repair Manual eBook Subscription Services
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 - o ePub, PDF, MOBI, and More
 - Suzuki Gs1000 1977 1986 Full Service Repair Manual Compatibility with Devices
 - Suzuki Gs1000 1977 1986 Full Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Highlighting and Note-Taking Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - o Interactive Elements Suzuki Gs1000 1977 1986 Full Service Repair Manual
- 8. Staying Engaged with Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - o Following Authors and Publishers Suzuki Gs1000 1977 1986 Full Service Repair Manual
- 9. Balancing eBooks and Physical Books Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Suzuki Gs1000 1977 1986 Full Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Setting Reading Goals Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - o Fact-Checking eBook Content of Suzuki Gs1000 1977 1986 Full Service Repair Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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