

- Apply engine oil to the oil seal (8), and press-fit it into the position.

CAUTION

Do not reuse the removed oil seal.



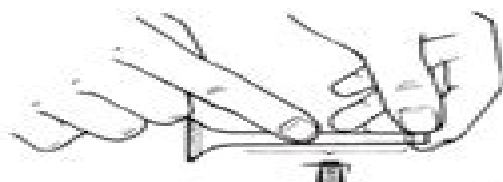
8327H1140054-01

- Insert the valve, with its stem coated with molybdenum oil solution all around and along the full stem length without any break.

CAUTION

When inserting the valve, take care not to damage the lip of the oil seal.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



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- Install the valve spring with the small-pitch portion "B" facing cylinder head.



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"B": Small-pitch portion	"D": Upward
"C": Large-pitch portion	"E": End

- Put on the valve spring retainer (9), and using the special tools, press down the spring, fit the cotter halves to the stem end, and release the lifter to allow the cotter halves to wedge in between retainer and stem.

CAUTION

- Be sure to restore each spring and valve to their original positions.
- Be careful not to damage the valve and valve stem when handling them.
- Be careful not to damage the tappet sliding surface with the special tool.

Special tool

(A): 09916-14510 (Valve spring compressor)

(B): 09916-14522 (Valve spring compressor attachment)

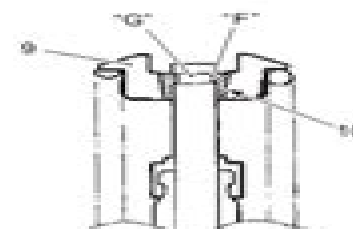
(C): 09919-28620 (Sleeve protector)

: 09916-84511 (Tweezers)



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- Be sure that the rounded lip "F" of the cotter fits snugly into the groove "G" in the stem end.



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9. Valve spring retainer	10. Cotter
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- Install the other valves and springs in the same manner as described previously.

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