

2KD-FTV ENGINE MECHANICAL > TORQUE SPECIFICATIONS

Part Tightened	N*m	kgf*cm	ft.*lbf
Engine mounting bracket RH x Cylinder block:	68	694	50
Engine mounting bracket LH x Cylinder block:	68	694	50
Engine coolant temperature sensor x Cylinder head	20	204	15
Camshaft position sensor x Timing gear case	8.5	87	75 in.*lbf
Crankshaft position sensor x Timing gear case	8.5	87	75 in.*lbf
Vane pump x Timing gear case	39	398	29
Vacuum pump x Timing gear case cover	21	214	16
Intake manifold x Cylinder head	29	296	21
Oil level gage guide x Intake manifold	8	82	71 in.*lbf
Diesel throttle body bracket x Intake air connector	20	204	15
Diesel throttle body bracket x Intake manifold	20	204	15
Diesel throttle body assembly x Intake air connector	20	204	15
Vacuum switching valve bracket x Intake air connector	20	204	15
Vacuum switching valve bracket x Intake manifold	20	204	15
Manifold stay x Intake manifold	19	194	14
Manifold stay x Cylinder block:	19	194	14
Water inlet x Cylinder head	19	194	14
Compressor mounting bracket No. 1 x Cylinder block:	47	479	35
V-ribbed belt tensioner assembly x Cylinder block:	21	214	16
V-ribbed belt tensioner assembly x Water pump assembly	21	214	16
Generator bracket x Timing gear case cover	25	255	18
Generator bracket x Generator assembly	25	255	18
Exhaust manifold x Cylinder head	40	408	30
Crankshaft pulley x Crankshaft	365	3,722	270
Timing belt No. 1 cover x Timing belt No. 2 cover	6	61	53 in.*lbf
Air cleaner pipe sub-assembly No. 2 x Cylinder head	20	204	15
Engine cover bracket x Cylinder head	18	184	13
Engine mounting bracket RH x Body	38	388	28
Engine mounting bracket LH x Body	38	388	28
Rear end plate x Cylinder block:	8	82	71 in.*lbf
Cooler compressor assembly x mounting bracket No. 1	50	510	37
Pressure feed tube x Vane pump	51	520	38
Ground cable x Body	30	306	22
Engine room J/B wire x Engine room J/B	13	133	22
Air cleaner assembly x Body	14	143	10
Hood sub-assembly x Hood hinge	11.5	117	8.4
Timing belt idler pulley x Cylinder block:	35	350	25
Timing belt tensioner x Cylinder block:	13	133	10
Timing belt No. 2 cover x Cylinder head	10	102	7
Timing belt No. 2 cover x Cylinder block:	10	102	7

Toyota 2kd Engine Torque Specs

Toyota Corporation



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Toyota 2f Engine Repair Manual Toyota Corporation, 2006-01-01 Factory engine repair manual for the iconic 2F petrol gasoline engine as fitted to the Toyota 40 55 and 60 Series four wheel drive vehicles This repair manual has been prepared to provide information covering general repair for 2F Gasoline engine as fitted to the TOYOTA LAND CRUISER Per Toyota Motor Sales Co LTD The Toyota 2F engine was one of the F series of OHV inline 6 cylinder engines produced by Toyota between 1955 1992 F Series engines are known for their high amount of torque at low RPM massive cast iron blocks and heads and also their high reliability The 2F Engine had one of the longest production runs of any Toyota engine The F Series engines all incorporate overhead valves actuated by pushrods from a gear driven camshaft in the lower portion of the engine The engine was first introduced in the Toyota FJ40 Land Cruiser and in many countries was the only gasoline engine offered in the Landcruiser until 1993 Although it s commonly badged as the Land Cruiser engine it was used in a variety of other large truck applications as well such as in fire trucks and the Toyota FQ15 trucks It was also used in the Crown based Japanese Police Patrol Cars FH26 and FS20 FS50

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Table of Contents Toyota 2kd Engine Torque Specs

1. Understanding the eBook Toyota 2kd Engine Torque Specs
 - The Rise of Digital Reading Toyota 2kd Engine Torque Specs
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 2kd Engine Torque Specs
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 2kd Engine Torque Specs
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 2kd Engine Torque Specs

- Personalized Recommendations
 - Toyota 2kd Engine Torque Specs User Reviews and Ratings
 - Toyota 2kd Engine Torque Specs and Bestseller Lists
5. Accessing Toyota 2kd Engine Torque Specs Free and Paid eBooks
 - Toyota 2kd Engine Torque Specs Public Domain eBooks
 - Toyota 2kd Engine Torque Specs eBook Subscription Services
 - Toyota 2kd Engine Torque Specs Budget-Friendly Options
 6. Navigating Toyota 2kd Engine Torque Specs eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 2kd Engine Torque Specs Compatibility with Devices
 - Toyota 2kd Engine Torque Specs Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 2kd Engine Torque Specs
 - Highlighting and Note-Taking Toyota 2kd Engine Torque Specs
 - Interactive Elements Toyota 2kd Engine Torque Specs
 8. Staying Engaged with Toyota 2kd Engine Torque Specs
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 2kd Engine Torque Specs
 9. Balancing eBooks and Physical Books Toyota 2kd Engine Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 2kd Engine Torque Specs
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Toyota 2kd Engine Torque Specs
 - Setting Reading Goals Toyota 2kd Engine Torque Specs
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Toyota 2kd Engine Torque Specs

- Fact-Checking eBook Content of Toyota 2kd Engine Torque Specs
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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