



An Official Suzuki Service Manual

SUZUKI

GR650

SERVICE MANUAL



09910-243-00

When loosening the cylinder head nuts, turn each nut loose a little at a time in a descending order according to the numbers cast on a cylinder head.

09914-243-00	T-handle
09911-143-00	Long socket 14 mm

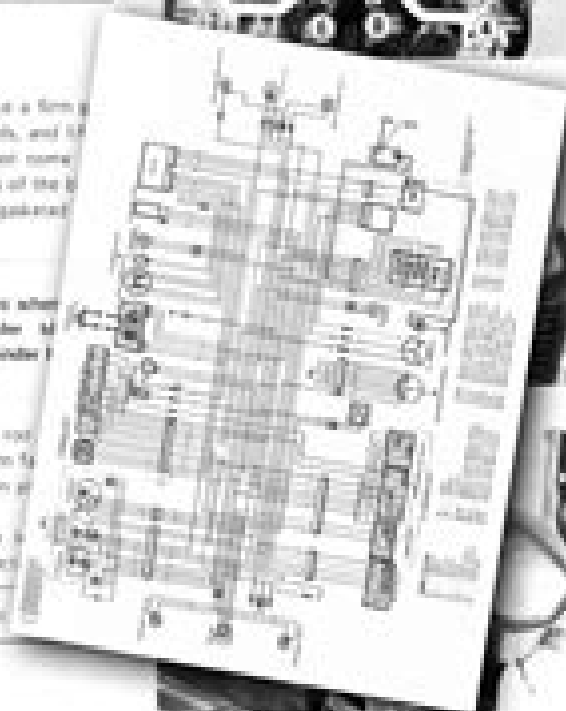
- After removing cylinder head, take a firm grip on the cylinder block at both ends, and lift straight up. If the block will not come lightly up on the main fix portions of the block with a plastic mallet to shake the gasket loose.

CAUTION:

Be careful not to damage the fins when moving or handling the cylinder block. This precaution applies to the cylinder block also.

- Put a rag around the connecting rod, the crankcase to prevent parts from falling out. Remove the piston pin and the piston pins.
- Remove both pistons and write "L" and "R" on the crowns of respective pistons.

09910-243-00	Flange pin
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Suzuki Gr650 Workshop Manual

Jicheng Xie



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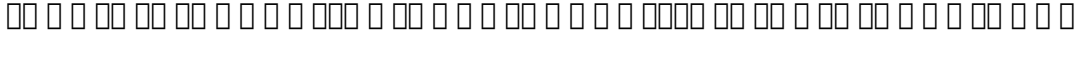
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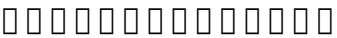
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