

VALVE CLEARANCE INSPECTION AND ADJUSTMENT (3B, 14B)

1. WARM UP AND STOP ENGINE

Allow the engine to warm up to normal operating temperature.

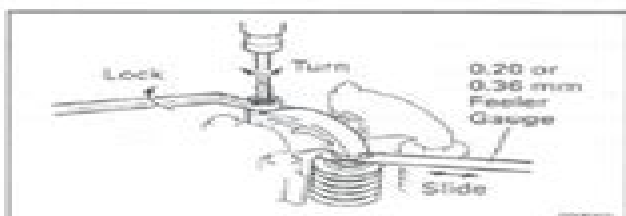
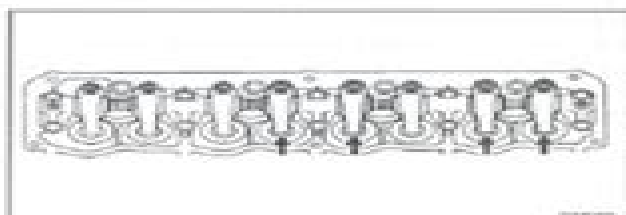
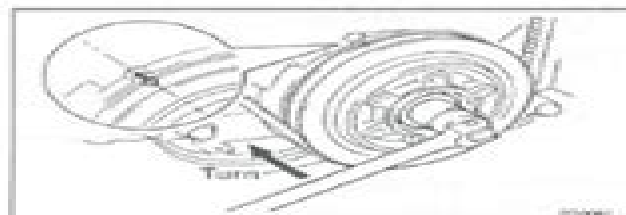
2. REMOVE CYLINDER HEAD COVER

(See step 13 in cylinder head removal)

3. SET NO.1 CYLINDER TO TDC/COMPRESSION

- Turn the crankshaft pulley clockwise, and align its groove with the groove of the timing gear cover.
- Check that the valve rocker arm on the No.1 cylinder are loose and valve rocker arm on the No.4 cylinder are tight.

If not, turn the crankshaft 1 revolution (360°) and align the mark as above.



4. INSPECT VALVE CLEARANCE

- Check only the valves indicated in the illustration.

- Using a feeler gauge, measure the clearance between the adjusting screw on the valve rocker arm and the valve bridge.
- Record the out — of — specification valve clearance measurements.

Valve clearance (Hot):

Intake

0.20 mm (0.008 in.)

Exhaust

0.36 mm (0.014 in.)

- Turn the crankshaft pulley 1 revolution (360°) and align the mark as above. (See procedure step 2)
- Check only the valves indicated as shown. Measure the valve clearance. (See procedure in step (a))

5. ADJUST VALVE CLEARANCE

- Loosen the lock nut on the valve rocker arm, and loosen the adjusting screw.
- Insert a 0.20 mm (0.008 in.) feeler gage for intake or 0.36 mm (0.014 in.) feeler gage for exhaust between the adjusting screw on the valve rocker arm and the valve bridge.

Toyota 15b Engine Manual

R Pring



Toyota 15b Engine Manual:

The book delves into Toyota 15b Engine Manual. Toyota 15b Engine Manual is an essential topic that needs to be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Toyota 15b Engine Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Toyota 15b Engine Manual
- Chapter 2: Essential Elements of Toyota 15b Engine Manual
- Chapter 3: Toyota 15b Engine Manual in Everyday Life
- Chapter 4: Toyota 15b Engine Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Toyota 15b Engine Manual. The first chapter will explore what Toyota 15b Engine Manual is, why Toyota 15b Engine Manual is vital, and how to effectively learn about Toyota 15b Engine Manual.
3. In chapter 2, the author will delve into the foundational concepts of Toyota 15b Engine Manual. This chapter will elucidate the essential principles that need to be understood to grasp Toyota 15b Engine Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Toyota 15b Engine Manual in daily life. The third chapter will showcase real-world examples of how Toyota 15b Engine Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Toyota 15b Engine Manual in specific contexts. This chapter will explore how Toyota 15b Engine Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Toyota 15b Engine Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Toyota 15b Engine Manual.

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