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ENGINE SPECIFICATIONS

January 2001 ES-TOY04R

General

Manufacturer	TOYOTA		
Model/Year	3L	8/1988 -	7/00 to
L/(CID)	2,779cc DIESEL	No. of Cylinders	4
Bore & Stroke	96.0mm X 96.0mm		
Firing Order	1-3-4-2		
Compression Ratio	22.3:1	Idle Speed	700 rpm
Comp. Pressure @ RPM	3.2 MPa @ 250 rpm	2.0 MPa min.	<490 kPa diff.
Oil Pressure	29 kPa min at idle	Oil Capacity & Grade	6.5 ltr dry CC-CD
Injection Timing	Dial indicator and	plunger stroke.	1.0 3.00

Block

Bore Diameter Standard	96.000 - 96.030 mm	
Maximum Overbore	1.00 mm	
Liner Flange Height & Fit	N/A Repair sleeves are available.	
Crankshaft Housing Bore	66,000 - 66,020 mm	
Camshaft Housing Bore	No. 1: 38.015 - 38.027 mm Nos. 2 - 5: 31.015 - 31.027 mm	
Block Deck Height	0.20 mm warp limit	

Pistons & Rings

Piston to Bore Clearance	0.05 - 0.07 mm @ 56.27 - 56.33 mm from crown.	
Piston Protrusion	0.68 - 0.97 mm (Graded head gaskets - refer notes.)	
Gudgeon Pin Diameter	29.000 - 29.012 mm	
Gudgeon Pin Clearance	0.004 - 0.012 mm Limit: 0.05 mm	
Ring Equipment	Top: 2.0 mm (½K), 2 rd : 2.0 mm; Oil: 4.0 mm.	
Piston Ring End Gap	Top: 0.35 = 0.65 mm: 2 nd : 0.30 = 0.60 mm: Oil: 0.20 = 0.50 mm.	

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Toyota 31 Engine Specifications

Eric Brunsell

Toyota 31 Engine Specifications:

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Table of Contents Toyota 31 Engine Specifications

- 1. Understanding the eBook Toyota 3l Engine Specifications
 - The Rise of Digital Reading Toyota 3l Engine Specifications
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Toyota 3l Engine Specifications
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 3l Engine Specifications
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Toyota 31 Engine Specifications
 - Personalized Recommendations
 - Toyota 3l Engine Specifications User Reviews and Ratings
 - Toyota 3l Engine Specifications and Bestseller Lists
- 5. Accessing Toyota 3l Engine Specifications Free and Paid eBooks

- Toyota 3l Engine Specifications Public Domain eBooks
- Toyota 3l Engine Specifications eBook Subscription Services
- o Toyota 31 Engine Specifications Budget-Friendly Options
- 6. Navigating Toyota 3l Engine Specifications eBook Formats
 - o ePub, PDF, MOBI, and More
 - Toyota 3l Engine Specifications Compatibility with Devices
 - Toyota 3l Engine Specifications Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 3l Engine Specifications
 - Highlighting and Note-Taking Toyota 3l Engine Specifications
 - Interactive Elements Toyota 3l Engine Specifications
- 8. Staying Engaged with Toyota 3l Engine Specifications
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 3l Engine Specifications
- 9. Balancing eBooks and Physical Books Toyota 3l Engine Specifications
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 3l Engine Specifications
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota 3l Engine Specifications
 - Setting Reading Goals Toyota 3l Engine Specifications
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota 3l Engine Specifications
 - Fact-Checking eBook Content of Toyota 3l Engine Specifications
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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