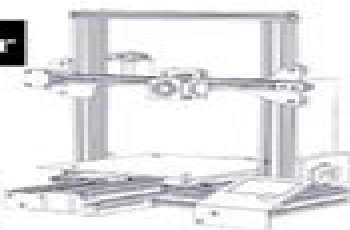




Ender-3 Pro 3D Printer

Instructions for assembly



V.2.2

- This guide is for the Ender-3 Pro 3D Printer.
- Select the correct input voltage to match your local mains (230V or 115V).
- Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- Please plug the Power cord into a three-hole power jack.
- Detailed instructions for safety are available on the TDP card.
- This machine is equipped with a security protection mechanism. Do not manually move the nozzle and printing platform mechanism manually while booting up, otherwise the device will automatically power off for safety!

Basic Parameters			
Model	Ender-3 Pro	Build Volume	125mm x 125mm x 150mm
Printing Tech	FDM	File Format	STL/obj/3mf
Printing Bed	HEATED BED	Max Software	1.5mm (max) 0.1mm (min)
Printing Speed	150mm/min, Maxed 50mm/min	Power Supply	12V 25A (max) 30W (min)
Resolution	0.1mm	Temp Control	PTC
Max Print Size	125mm x 125mm	Material	PLA, PETG, ABS
Heater Filament	Standard System	Operating System	Windows, Mac OS, Linux
Heater Filament	1	Language	English
Heater Filament	12V 25A	Power Plug	115V
Bed Heaters	12V 25A	Power Switch	115V



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China 3D V2.0

Official Website: www.creality.com

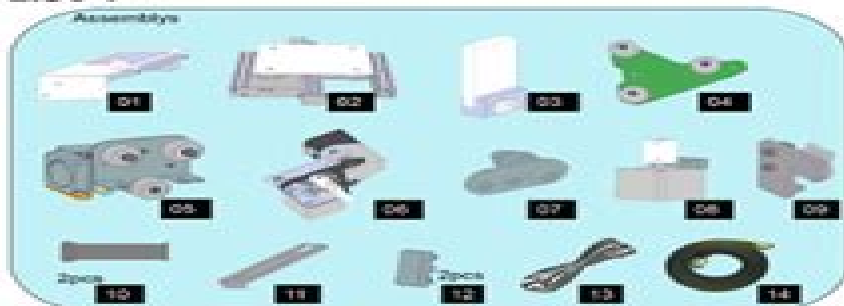
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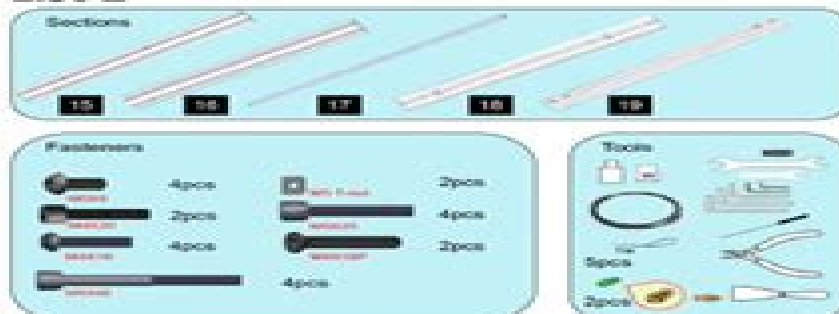
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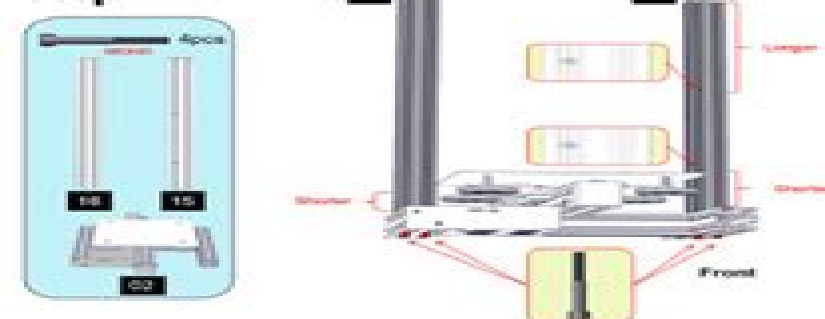
List 1



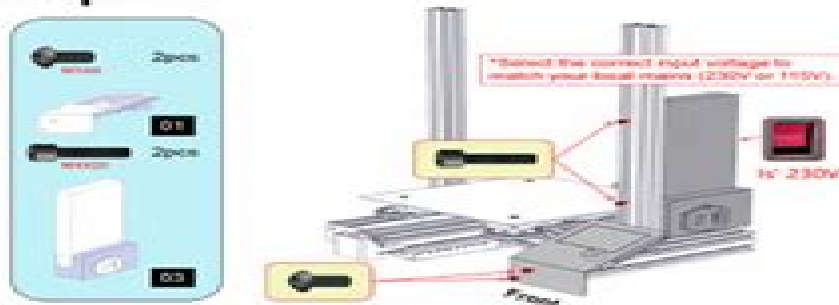
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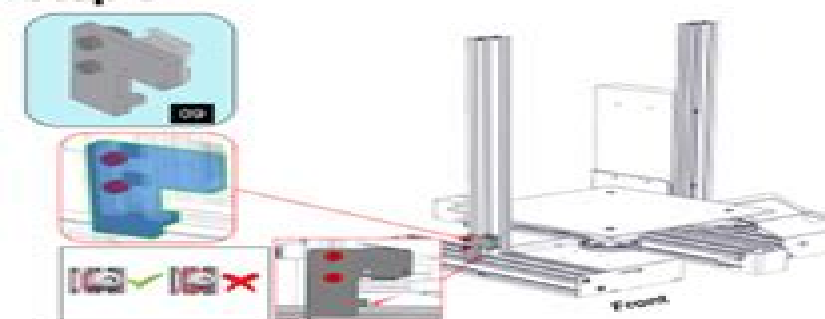
Step 1



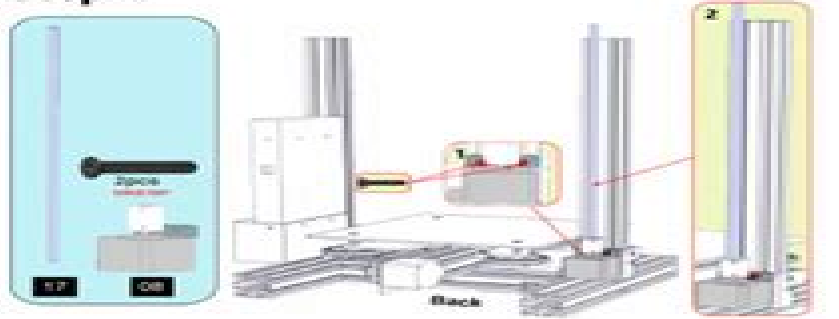
Step 2



Step 3



Step 4



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Thomas Kent Reynolds



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celebrated 100 years of X ray diffraction in honour of the pioneering experiment in 1912 by Max von Laue Friedrich and Knipping Experimental developments e g brilliant X ray sources area detection and developments in computer hardware and software have led to increasing applications in X ray analysis This completely revised edition is a guide for practical work in X ray analysis An introduction to basic crystallography moves quickly to a practical and experimental treatment of structure analysis Emphasis is placed on understanding results and avoiding pitfalls Essential reading for researchers from the student to the professional level interested in understanding the structure of molecules **Crystal Structure Refinement** Peter Muller,2006-07-13 Accompanying CD ROM contains all the files necessary to reproduce the refinements covered in the text

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