

## Error codes 错误代码

The following error codes may appear on the display during the course of using the Duo Instrument. Before returning an instrument, ensure that the batteries are not low.

**E=1.** Infra Red communication error - Repeat operation. 红外连接错误。重新连接。

**E=2.** Measurement attempted when not calibrated. Calibrate the Duo 校准仪器。

**E=3.** Traverse Unit - Oscillator fault - If fault is persistent, return to a Taylor Hobson Service Centre. 振荡器错误。建议返修。

**E=4.** Traverse Unit - Motor Positioning fault - If fault is persistent, return to a Taylor Hobson Service Centre. 马达位置错误。建议返修。

**E=5.** Traverse Unit - NVRAM Error - If fault is persistent, return to a Taylor Hobson Service Centre. NVRAM 错误。建议返修。

**E=6.** Traverse Unit - Profile Over-range. Re-attempt measurement. 轮廓超量程。重试。

**E=7.** Traverse Unit - Parameter Over-range. Re-attempt measurement. 参数超量程。重试。

**E=8.** Traverse Unit - Motor Speed Setup error. Re-attempt Setup procedure. 马达速度设置错误。

**E=9.** Traverse Unit - Gain Setup error. Re-attempt Setup procedure. 增益错误。

**E=10.** Control Unit - Oscillator fault - If fault is persistent, return to a Taylor Hobson Service Centre. 控制单元。振荡器错误。建议返修。

**E=11.** Traverse Unit - Calibration information download error. Try again. 校准错误。重试。

**E=12.** Traverse Unit - Not set up. Run the Setup procedure. 驱动单元。未设置。

**E=13.** <Reserved>

**E=14.** Traverse Unit - Electronic Measurement error - If fault is persistent, return to a Taylor Hobson Service Centre. 电路错误。建议返修。

## Specification

Traverse length: 5mm (0.2in) 驱动长度

Measurement length: 4mm (0.16in) 测量长度

Traverse speed: 2mm/s (0.08in/s) 测量速度

Gauge range: 200µm (8000µin) 量程

Gauge resolution: 0.05µm (2µin) 分辨率

Display resolution: Ra, 0.01µm (0.4µin)

Display resolution: Rq, Rt\*, Rp\*, Rv\*,

0.1µm (4µin) 显示分辨率

Cut off: 0.8mm (0.03in) +/- 15% 截止长度

Uncertainty: 0.1µm (4µin) or 5% of result, to 95% confidence level 不确定度

Results range: Ra, 40µm (1600µin),

see ISO 4288-1996 最大 Ra 值

Results range: Rq, Rt\*, Rp\*, Rv\*,

100.1µm (8000µin), see ISO 4288-1996

Styles: Diamond, radius 5µm nominal, 90° tip

angle, skirt radius: 10mm nominal 测针

Filter type: PCR, (200:1) 滤波函数

Sample spacing: 1mm 采样间隔

Stylus Force: 10mN (1gf) max at mid range 测力

Batteries: Control Unit: One x 3V Lithium 电池

2450. Traverse Unit: Three x 3V Lithium 2450

Units: µm or µin 单位

Operating conditions: 10 to 30°C,

80%RH non-condensing 环境温度

Size: 125mm x 80mm x 28mm

(4.92in x 3.15in x 1.1in) 尺寸

Weight: 200g (7oz) 重量

\*5 parameter model only.



## Surtronic Duo

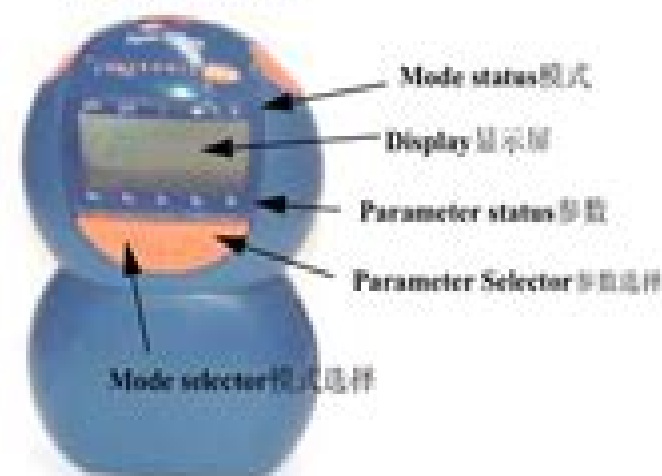
112-2916 (2 parameter model) and 112-3115 (5 parameter model)

### Operator's Leaflet K505-54

Issue 1.1 January 2002

Leicester, England

[www.taylor-hobson.com](http://www.taylor-hobson.com)



## Declaration of Conformity

Manufacturer's Name: Taylor Hobson Limited

Manufacturer's Address: 2 New Star Road, Leicester, England, LE4 9JQ

It is declared that the product: Surtronic Duo

Marketing CHINA: TEL 86 (010) 82951585 82946733 FAX 86 010 58850230

Conforms to all applicable requirements of BS EN 50081-1:1992, BS EN 50082-1:1998 and BS EN 61010:2001.

The above product complies with the requirements of the EMC Directive 89/368/EEC as amended.

The above product complies with the requirements of the EMC Directive 73/23/EEC as amended.

# Taylor Hobson Surtronic 2 Manual

**Rachel Sandford**



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