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# **Tandberg C4user Guide**

**CL Gary** 

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web the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces symbol for surface texture all component surfaces the symbol indicates that all of the component surfaces are to be machined location of surface texture symbols

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining

method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25 $\mu$ m the symbol is used for roughness value less than 25 $\mu$ m the equilateral triangular symbol is used

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