

Level I Questions

Ultrasonic Testing Method

1. The indication on the cathode ray tube (CRT) which represents the far boundary of the material being tested is called:
 - a. hash
 - b. the initial pulse
 - c. the main bang
 - d. the back surface reflection

HL2-8
2. In immersion testing, the position of the search unit is often varied to transmit sound into the test part at various angles to the front surface. Such a procedure is referred to as:
 - a. angulation
 - b. dispersion
 - c. reflection testing
 - d. refraction

F.45.10; HL3-12
3. The cable that connects the ultrasonic instrument to the search unit is specially designed so that one conductor is centered inside another. The technical name for such a cable is:
 - a. BX cable
 - b. conduit
 - c. coaxial cable
 - d. ultrasonic conductor cable-grade 20

HL3-13, Fig. 3-9
4. The process of comparing an instrument or device with a standard is called:
 - a. angulation
 - b. calibration
 - c. attenuation
 - d. correlation

F.43.37
5. Another name for a compressional wave is:
 - a. Lamb wave
 - b. shear wave
 - c. longitudinal wave
 - d. transverse wave

F.43.9; HL2-5
6. Another name for Rayleigh waves is:
 - a. shear waves
 - b. longitudinal waves
 - c. transverse waves
 - d. surface waves

HL2-32
7. A material used between the face of a search unit and the test surface to permit or improve the transmission of ultrasonic vibrations from the search unit to the material being tested is called:
 - a. a wetting agent
 - b. a couplant
 - c. an acoustic transmitter
 - d. a lubricant

HL3-21
8. The piezoelectric material in a search unit which vibrates to produce ultrasonic waves is called a:
 - a. backing material
 - b. Lucite™ wedge
 - c. crystal
 - d. couplant

HL2-7
9. Ultrasonic testing of material where the search unit is in direct contact with the material being tested may be:
 - a. straight beam testing
 - b. surface wave testing
 - c. angle beam testing
 - d. all of the above

HL4-7
10. An advantage of using lithium sulfate in search units is that it:
 - a. is one of the most efficient generators of ultrasonic energy
 - b. is one of the most efficient receivers of ultrasonic energy
 - c. is insoluble
 - d. can withstand temperatures as high as 700 °C (1 260 °F)

F.44.3; HL3-14

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