



FORM-73

| | | | |
|-----|-----------------------------|--------------------|-------------------|
| I | JOB NO.: | | LINE NO.: |
| II | SPOOL NO.: | | JOINT NO.: |
| III | TYPE OF WELD DEFECT(S): | | |
| | Poor Contour | | Undercut |
| | Incomplete root penetration | | Pinhole |
| | Slag Inclusion | | Internal Porosity |
| | Crack | | Concavity |
| | | Excess penetration | Lack of fusion |
| | | | Others |

* Tick appropriately

The above had been confirmed by: _____

| | | | | |
|-------------|--------|-------|-----|-----|
| * Vis. Exam | D.P.I. | M.P.I | R.T | U.T |
| | | | | |

SKETCH:

The defective weld shall be repaired in accordance with the approved W.P.S. No. (_____)

Weld Repair Procedure Carbon Steel

Zhe Xu

A decorative red circular graphic with a gradient, partially obscured by the light blue bar, located on the right side of the slide.

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discussion on the role of professional complacency in bridge failures The first section is devoted to failure investigation and covers topics ranging from failure analysis of a hydraulic retarder piston to the use of scanning electron microscopy in investigating tungsten carbide cobalt fractured components The second section deals with slow crack growth and considers an approach to assessing structural integrity and fatigue failures in vibrating equipment Failures arising from repair welding and incomplete heat treatment are described The remaining chapters explore fitness for purpose evaluation of fractures the environmental effects of fractures and case studies of failure prevention in industries such as petrochemical power generation and transportation This monograph will be of interest to structural engineers metallurgists and materials scientists and technologists Welding Engineer ,1928 **Material Science and Environmental Engineering** Ping Chen,2015-12-30 Material Science and Environmental Engineering presents novel and fundamental advances in the fields of material science and environmental engineering Collecting the comprehensive and state of art in these fields the contributions provide a broad overview of the latest research results so that it will prove to be a valuable reference book to academia **Boilerman 1 & C** United States. Bureau of Naval Personnel,1964 **The Code of Federal Regulations of the United States of America** ,1966 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government *Maintenance Engineering (Principles, Practices and Management)* Srivastava, Sushil Kumar,2006 This book is highly useful for the students of B E B Tech of Punjab Technological University Jalandhar and also for the other Technological Universities of India as per New Syllabus Accordingly few sample questions are given at the end of each chapter The chapters and topics covered in this book are expected to encompass the syllabus that may be needed by various colleges institutions in maintenance field It also serves as a reference book for students of all other engineering disciplines in universities colleges institutions and also vast numbers of engineer managers supervisors technologists and other persons working in or associated with maintenance and upkeep of machines equipments and systems in any shop plant or industry *Code of Federal Regulations* ,1985 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries *Long Range Research Plan* ,1981 **Handbook of Structural Welding** J. F. Lancaster,1997-08-07 This handbook provides a comprehensive analysis of the current state of welding technology as applied to large structures and process plant The author takes account of the increasing necessity for engineers at all levels to be aware of problems such as fatigue failure and provides advice **Albright's Chemical Engineering Handbook** Lyle Albright,2008-11-20 From fundamentals to plant operations Albright's Chemical Engineering Handbook offers a thorough yet succinct guide to day to day methods and calculations used in chemical engineering applications Leaders from an exceptional diversity of specialties provide a clear review of basic information case examples and references to additional information They discuss essential principles calculations and key issues such as reaction engineering process control and design waste

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