

The annual cost in terms of SO₂ removed, or cost effectiveness, is calculated using Equation 1.32:

$$\text{Annual Cost Effectiveness} = \frac{TAC}{SO_2 \text{ removed}} = \frac{\$29,835,948/\text{year}}{54,150 \text{ tons/year}} = \$551/\text{ton}$$

1.2.5 Dry Flue Gas Desulfurization Systems

This section focuses on dry FGD systems used to control emissions of acid gases, such as HCl, SO₂ and sulfur trioxide (SO₃). Dry FGD systems can be used to control gas streams with typical SO₂ pollutant concentrations ranging from 250 to 1,000 ppmv (approximately 2 lb/MMBtu). These systems provide removal efficiencies between 50% and 95%.

In the past, dry FGD systems were typically installed on smaller boilers, furnaces, and incinerators. However, in recent years, some newer dry FGD systems have been installed on combustion units larger than 500 MW (5,000 MMBtu/hour) burning bituminous and subbituminous coal. Dry FGD systems typically have lower capital and operating costs and require less space than wet FGD systems, but generally use more expensive types of sorbent. [2, 16]

1.2.5.1 Process Description

Three basic types of dry FGD systems are currently available: dry sorbent injection (DSI), spray dryer absorber (SDA), and a post combustion circulating dry scrubber (CDS). In this section, we describe the SDA and CDS systems. DSI systems are not covered in this chapter as mentioned earlier in Section 1.1.

Spray Drying Absorber Systems

The SDA system is a semi-dry system that injects an aqueous slurry with a high concentration of sorbent into the flue gas stream. A diagram of a typical SDA system is shown in Figure 1.3. The SDA system requires a separate absorber vessel. The high temperature of the flue gas entering the absorber chamber causes the water to evaporate and the pollutants in the flue gas are absorbed to and react with the surface of the sorbent. Water remaining on the solid sorbent surface promotes the reaction with the acid gases. However, the amount of water entering the absorber must be carefully controlled to avoid saturating the gas stream. Saturation can cause the solids to adhere to components inside the absorber and particulate collection device. To avoid the buildup of solids, the water fed into the spray dryer is controlled to avoid saturation of the flue gas but maintain high SO₂ removal. The flue gas in the absorber chamber is typically maintained so that it approaches but remains above adiabatic saturation to achieve optimal pollutant removal. Temperatures between 20 and 30°F above the saturation temperature are typically considered optimal. [14, 30]

SDA systems use either calcium or sodium-based sorbents. However, most SDA systems use lime as the sorbent since it is more reactive than limestone, easier to manage than limestone, and less expensive than sodium-based reagents. The typical SDA system operates at a lime to

Wet Scrubber Spray Dry Manual

**Howard D. Hesketh, Kenneth C.
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Handbook of Industrial Drying Arun S. Mujumdar, 2014-07-11 This Fourth Edition book includes 12 new chapters covering computational fluid dynamic simulation solar impingement and pulse combustion drying drying of fruits vegetables sugar biomass and coal physicochemical aspects of sludge drying and life cycle assessment of drying systems Addressing commonly encountered dryers as well as innovative dryers with future potential the fully revised text not only delivers a comprehensive treatment of the current state of the art but also serves as a consultative reference for streamlining industrial drying operations to increase energy efficiency and cost effectiveness **Handbook of Industrial Drying, Fourth Edition**

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Keith Masters, 1985 This edition reflects the changes which have occurred in spray drying technology and plant design since the publication of the fourth edition The author argues that spray drying will remain the most important dehydration technique available to convert pumpable fluid feedstocks into powders Topics covered include the drying principles a survey of auxiliary equipment and the applications of spray drying in industry There is a new chapter on spray drying in environmental control and there is a list of spray drying patents issued within the last five years This edition also contains more data and tables that cover operation and design information for a wide range of products Provided by the publisher

Pollution Control Handbook for Oil and Gas Engineering Nicholas P. Cheremisinoff, 2016-04-20 This is a major new handbook that covers hundreds of subjects that cross numerous industry sectors however the handbook is heavily slanted to oil and gas environmental management control and pollution prevention and energy efficient practices Multi media pollution technologies are covered air water solid waste energy Students technicians practicing engineers environmental engineers environmental managers chemical engineers petroleum engineers and environmental attorneys are all professionals who will benefit from this major new reference source The handbook is organized in three parts Part A provides an extensive compilation of abbreviations and concise glossary of pollution control and engineering terminology More than 400 terms are defined The section is intended to provide a simple look up guide to confusing terminology used in the regulatory field as well

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The book delves into Wet Scrubber Spray Dry Manual. Wet Scrubber Spray Dry Manual is a vital topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Wet Scrubber Spray Dry Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Wet Scrubber Spray Dry Manual
- Chapter 2: Essential Elements of Wet Scrubber Spray Dry Manual
- Chapter 3: Wet Scrubber Spray Dry Manual in Everyday Life
- Chapter 4: Wet Scrubber Spray Dry Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Wet Scrubber Spray Dry Manual. The first chapter will explore what Wet Scrubber Spray Dry Manual is, why Wet Scrubber Spray Dry Manual is vital, and how to effectively learn about Wet Scrubber Spray Dry Manual.
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6. In chapter 5, this book will draw a conclusion about Wet Scrubber Spray Dry Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Wet Scrubber Spray Dry Manual.

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