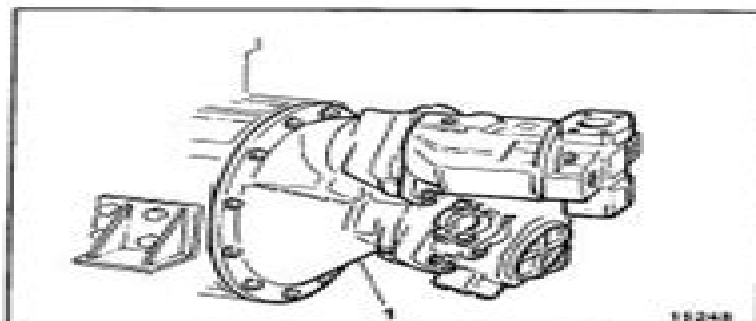
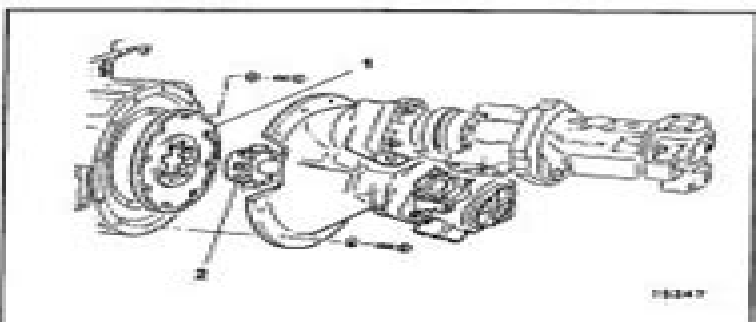


2.1 Engine Mounting

2.1.3 Hydraulic Pump Drive Mounting



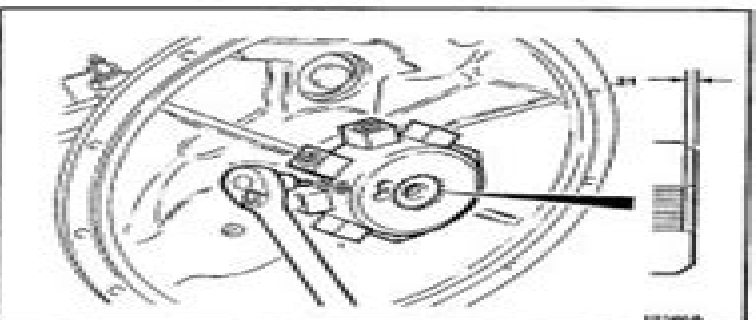
1. The main hydraulic pump (1) is mounted directly to the engine flywheel housing with twelve hex head bolts. Torque to 35-40 lb. ft. (47-54 Nm).



2. The main pump is driven off the engine flywheel through a two-piece drive coupling:

(1) drive plate
(2) splined hub

The drive plate is bolted to the engine flywheel with eight hex head bolts and flat washers. Apply Loctite™ 242 (blue) to the threads and torque to 35-40 lb. ft. (47-54 Nm).



The splined hub is fastened to the pump input shaft with two set screws. Ensure the hub is positioned on the shaft at the 0.21" (5.33 mm) dimension in the illustration, using a draw bolt to pull it onto the shaft (do not use hammer). The set screws are torqued to 70 lb. ft. (95 Nm) and loosened two times. On the third step, the set screws are removed. Loctite™ 242 (blue) is applied to the threads and the set screws are torqued to 85-95 lb. ft. (1115-129 Nm).

Refer to Section 5 for complete details of hydraulic pump removal and installation.

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Zhe Xu



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