



Waukesha* gas engines VHP* Series Four* L5794GSI

with emPact Emission Control System

920 - 1380 BHP (686 - 1029 kWb)



Engine supplied with 3-way catalyst but without exhaust piping. Engine-out and catalyst-out exhaust piping shown for illustrative purposes only.

GE's Waukesha Series Four rich-burn engines are the engines of choice for the harshest and most demanding gas compression, power generation and mechanical drive applications. The Series Four engines can reliably produce more power on hot field gases, at high altitudes, and in remote locations, all while delivering low emissions when paired with a 3-way catalyst (NSCR).

Waukesha's emPact Emission Control System combines an engine, catalyst, and air/fuel ratio control, factory-designed for optimal interaction and maximum performance. It consists of a GE-supplied catalyst, pre- and post-catalyst oxygen sensing, and differential temperature and pressure sensors. emPact's

closed-loop control system measures the engine exhaust and automatically adjusts the air/fuel ratio to keep the catalyst operating at maximum efficiency, even as speed, load, fuel, and ambient conditions change.

The emPact display panel provides real-time engine operating parameters, including faults, alarms, and shutdowns. A logging function allows all data—including catalyst temperature and pressure differential—to be saved to a USB device to simplify emissions reporting.

Waukesha's emPact Emission Control System provides a one-stop shop for compliance and the simplest method of obtaining and meeting emission permits.

technical data

Cylinders	V12
Piston displacement	5788 cu. in. (95 L)
Compression ratio	8.25:1
Bore & stroke	8.5" x 8.5" (216 x 216 mm)
Jacket water system capacity	587 gal. (4405 L)
Lube oil capacity	390 gal. (719 L)
Starting system	325 - 350 psi air/gas 24V electric

Dimensions l x w x h (inch (mm))

147 (3734) x 85 (2159) x 97.83 (2485)

Weights lb (kg)

24,700 (11,200)

Waukesha Gas Engine Vhp Series Four L5794gsi

CLARENCE FLOYD. HIRSHFELD



Waukesha Gas Engine Vhp Series Four L5794gsi:

Waukesha VHP Series Gas and Diesel Engines Dresser Industries, inc. Waukesha Engine Division, 1974

Waukesha (Ricardo Head) Motors Waukesha Motor company, 1927 Farm Gas Engines Harry Ray Brate, 1912

Waukesha Engine Parts Price List for Engine Model EU - 5 X 6 1/4 Waukesha Motor Company, 1932 **Care and**

Operation of Waukesha Engines Waukesha Motor Company, 1929 **Facing Forward** Michael J. Goc, 2006 **Small**

Gas Engines Paul Weissler, 1975 The operation servicing troubleshooting adjustment and care of two cycle and four cycle engines for lawn mowers chain saws and snow blowers are explained and illustrated with step by step photographs and diagrams

Waukesha Multi-fuel Gas Or Gasoline Engines : the 130 Series, Bulletin 1165A. Waukesha Motor Company, 1940 *On Gas Engines* Thomas Minchin Goodeve, 1893 DESIGN AND DEVELOPMENT OF THE WAUKESHA AT25GL SERIES GAS ENGINE. JEFFERY M. POHL, 1988 **General Instructions for the Care and Operation of**

Waukesha Engines Waukesha Motor Company, 1951* Bulletin No. 1164-B ; the 130 Series Waukesha Motor

Company, 1941 *Questions and Answers from the Gas Engine* , 1907 **All about Small Gas Engines** Judson Alfred

Purvis, 2012-07-01 **Gas Engine Troubles and Installation** John B. Rathbun, 1919 *The Practical Gas and Oil Engine*

Hand-book Leonard Elliott Brookes, 1911 **Waukesha Engines, 1906-1946** Waukesha Motor Company (Waukesha,

Wis.), 1946* **Farm Gas Engines** Harry Ray Brate, 2013-09 This historic book may have numerous typos and missing text

Purchasers can usually download a free scanned copy of the original book without typos from the publisher Not indexed Not

illustrated 1912 edition Excerpt CHAPTER XVII SOME GAS ENGINE TROUBLES AND HOW TO LOCATE THEM FAILURE TO

START If an engine has run once it will again provided everything is right Failure to start means that something is not right

and the quickest method is to look for the trouble in a systematic way Either one of two things is probably the trouble the

lack of a spark or fuel Ignition Troubles Switch not on Batteries weak or dead Platinum points pitted Platinum points stuck

together Platinum points dirty or wet Spark plug fouled Spark plug points too far apart Spark plug points too close together

Porcelain cracked Mica oil soaked Wire poorly insulated Engine not properly timed Timer does not make contact Timer wires

loose or broken Coil broken down Wet wires Carbureter or Mixing Valve No fuel Fuel not turned on Float stuck No vent in

fuel tank Needle valve closed Needle valve too far open Water in carbureter Auxiliary air spring Too stiff Too weak Intake air

spring too stiff Exhaust valve spring too weak Rich mixture Lean mixture Carbureter flooded Carbureter leaking Valves leak

Valves not properly timed Loose manifold connections No compression FUEL TANK No fuel in the tank is often the cause of

failure to start or stopping after the engine has run for a time Don t guess see for yourself and be certain The fuel tank

should be placed so that the bottom of it is higher than the carbureter unless a pump or air pressure is used It is necessary to

have a vent either in the tank or the cap to the filling tube Try flooding the carbureter to see whether fuel has entered the

bowl of the carbureter BATTERIES RUN DOWN QUICKLY If the switch is left on when engine is not running and the circuit

is not broken in the timer GAS ENGINE CONSTRUCTION HENRY V. A. PARSELL,2018
FARM CLARENCE FLOYD. HIRSHFELD,2018

GAS ENGINES FOR THE

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