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DESIGN, SYNTHESIS AND CONTROL OF A MECHANICAL SERVO PRESS: AN INDUSTRIAL APPLICATION , Abstract

Due to precision flexibility simplicity in construction easy control higher speed and lower energy consumptions servo presses have recently become popular in metal forming applications Servo press technology combines the advantages of hydraulic and conventional mechanical presses without their drawbacks This study presents design construction and demonstration of a servo crank press system for metal forming operations The research involves kinematics and motion optimization dynamic modeling structural design and analysis servo motor selection automation and control and operational performances of the servo press The press used in this work has a load capacity of 50 ton and stroke capacity of 200 mm Firstly optimized trajectories of ram scenarios are generated Then dynamic modeling using Lagrange approach is presented Next structural model is constructed and Finite Element Analysis FEA of press parts are performed within safety limits A servo motor with a reduction unit is selected based on dynamic model After that a new automation system is developed and Cascade Feed Forward CasFF control is applied Moreover four motion scenarios crank dwell link and soft motion are employed for the performance assessment of press Finally the dynamic model is verified by the experimental results The research study is carried out under support and grant of an industrial project aiming to provide know how to industry and researchers Key Words Servo crank press metal forming motion design dynamic modeling system control A Comprehensible Guide to Servo Motor Sizing Wilfried Voss, 2007-08 The Importance of servo motor sizing should not be underestimated Proper motor sizing will not only result in significant cost savings by saving energy reducing purchasing and operating costs reducing downtime etc it also helps the engineer to design better motion control systems However the knowledge of mechanical systems and their influence on motor speed inertia and torque requirements seems to decline in a world where modern technology aspects such as tuning and programming seem to be the main focus The motor sizing process involves a number of mathematical equations which are most certainly documented but not necessarily with the motor sizing process in mind This book focuses primarily on servo motor sizing and it documents in detail the inertia and torque calculations of standard mechanical components and the motor selection process **March 2022 - Surplus Record Machinery & Equipment**

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from basic to advanced levels and is a valuable reference for beginner level electrical IIoT automation process instrumentation and control production and maintenance engineers working in manufacturing and oil and gas industries among others

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mechanical ventilation This organisation progresses from the basic to more advanced applications of mechanical ventilation This edition uses several different student oriented pedagogical features and a new art program with professional rendering of equipment and physiological principles Covers all advancements in the field of mechanical ventilation including liquid ventilation and high frequency ventilation making this the authoritative mechanical ventilation textbook and bench reference Reviews history basic terms and concepts of mechanical ventilators New organisation better reflects the order in which respiratory instructors teach their students the principles and application of mechanical ventilation in the classroom Many chapters have been completely rewritten revised or updated A new chapter on troubleshooting and problem solving explains how to identify when a patient is in distress and what actions should be taken to help the patient New separate chapters on Ventilator Graphics provides the necessary foundation for understanding pressure volume and flow graphics Decision Making and Problem Solving boxes ask the reader a clinical question or present the reader with a patient case to put difficult concepts into clinical context Case studies have been revised to help readers improve their critical thinking skills Increased quality of graphics illustrate extremely technical equipment and context Boxes including historical notes term definitions and key clinical concepts improve interior layout November 2022 - Surplus Record Machinery & Equipment Directory Surplus Record,2022-11-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2022 issue Vol 99 No 11

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