

ENGINE SPECIFICATIONS

Operation

Power

2.5	2.5 HP	[1.8 kW]
3.5	3.5 HP	[2.6 kW]
5	5 HP	[3.7 kW]
8	8 HP	[5.9 kW]
9.8	9.8 HP	[7.2 kW]
9.9	9.9 HP	[7.3 kW]
15	15 HP	[11.0 kW]
18	18 HP	[13.2 kW]
25	25 HP	[18.4 kW]
30	30 HP	[22.1 kW]
40	40 HP	[29.4 kW]

Full Throttle RPM Range

2.5	3800 - 5200
3.5A ₂ / 3.5B ₂	4200 - 5300
5	4500 - 5500
8	4500 - 5500
9.8	5000 - 6000
9.9	4500 - 5300
15, 18	5200 - 5800
25	5000 - 6000
30	5150 - 5850
40	5200 - 5800

Idle RPM	IN GEAR	NEUTRAL
2.5, 3.5A ₂	1100	—
3.5B ₂	1100	1300
5	850	1000
8, 9.8	750	950
9.9, 15, 18	800	950
25, 30	900	1050
40	850	1000

Fuel Consumption at Full Throttle

2.5	0.37 g/hr	[1.4 L/hr]
3.5	0.45 g/hr	[1.7 L/hr]
5	0.66 g/hr	[2.5 L/hr]
8	1.0 g/hr	[4.3 L/hr]
9.8	1.35 g/hr	[5.1 L/hr]
9.9	1.45 g/hr	[5.5 L/hr]
15	1.93 g/hr	[7.3 L/hr]
18	2.25 g/hr	[8.5 L/hr]
25	3.30 g/hr	[12.5 L/hr]
30	3.96 g/hr	[15 L/hr]
40	4.49 g/hr	[17 L/hr]

Test Propeller

2.5, 3.5A ₂	309-64111-0
3.5B ₂	3F0-64111-0
5	369-64111-0
8, 9.8	382-64111-0
9.9, 15, 18	362-64111-0
25, 30	364-64111-5
40	348-64111-0

Powerhead

Number of Cylinders

2.5, 3.5, 5	1
8, 9.8, 9.9, 15, 18, 25, 30, 40	2

Displacement

2.5, 3.5	4.6 cu. in [74.6 cm ³]
5	6.22 cu. in [102 cm ³]
8, 9.8	10.3 cu. in [169 cm ³]
9.9, 15	15.07 cu. in [247 cm ³]
18	17.94 cu. in [294 cm ³]
25, 30	26.18 cu. in [429 cm ³]
40	30.06 cu. in [493 cm ³]

Standard Bore

2.5, 3.5	1.85 in [47 mm]
5	2.17 in [55 mm]
8, 9.8	1.97 in [50 mm]
9.9, 15	2.17 in [55 mm]
18	2.36 in [60 mm]
25, 30	2.68 in [68 mm]
40	2.76 in [70 mm]

Stroke

2.5, 3.5	1.69 in [43 mm]
5, 8, 9.8	1.69 in [43 mm]
9.9, 15, 18	2.05 in [52 mm]
25, 30	2.323 in [59 mm]
40	2.520 in [64 mm]

Piston Clearance

2.5, 3.5	0.0024 - 0.0035 in [0.06 - 0.09 mm]
5	0.008 - 0.020 in [0.02 - 0.05 mm]
8, 9.8	0.008 - 0.020 in [0.02 - 0.05 mm]
9.9, 15, 18	0.0020 - 0.0035 in [0.05 - 0.09 mm]
25, 30	0.0024 - 0.0039 in [0.06 - 0.10 mm]
40	0.0020 - 0.0039 in [0.05 - 0.10 mm]

Piston Ring End Gap

2.5, 3.5, 5, 8, 9.8	0.007 - 0.013 in [0.18 - 0.33 mm]
9.9, 15, 18	0.008 - 0.019 in [0.20 - 0.40 mm]
25, 30	0.013 - 0.019 in [0.33 - 0.48 mm]
40	0.008 - 0.016 in [0.20 - 0.40 mm]

Tohatsu Engine Manual

Thomas Griffiths



Tohatsu Engine Manual:

Unveiling the Magic of Words: A Report on "**Tohatsu Engine Manual**"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Tohatsu Engine Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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