SL.	M-CODE	DESCRIPTION
01	M00	CYCLE STOP
02	MØ 1	OPTIONAL STOP
03	M02	END OF PROGRAM
04	M03	SPINDLE ROTATION CW
05	M04	SPINDLE ROTATION CCW
06	M05	SPINDLE STOP
07	M06	TOOL CHANGE IN AUTO
08	M07	COOLANT ON
09	M09	COOLANT OFF
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Siemens M Codes List

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