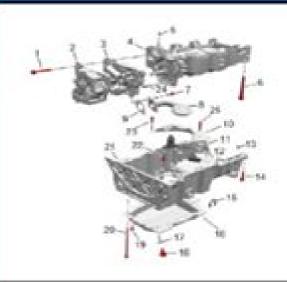
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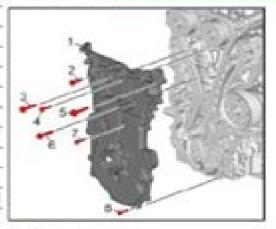
8

- The engine front cover surface must be free of contamination prior to applying the sealer.
- Install and align the cover within 20 minutes of applying the exates.
- The cover must be fastened to final torque specification within 60 minutes of applying the sealer.
- Additional easient is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the bead path. Range on the front cover.

Callout

1 Oil Pump Bolt [7x]
2 Oil Pump
3 Oil Pump Cover
4 Balancer Shaft with (ii) in
5 Balancer Shaft of hig Locating Pin [2x]
6 Balance Shaft of hig Locating Pin [2x]
7 Oil Cur Shaft of Pipe Bolt [2x]
8 Oil Of Streen
9 Oil Of Streen
9 Oil Of Streen
10 Pan Baffle
11 Engine Oil Level Indicator Switch
12 Engine Oil Level Indicator Switch O-Ring Seal

Apply a 7-mm band of moles directly in the florage (1) of the engine florat cover perimeter moting confers. Also apply a 7-mm band of scalar directly to the increton; indicated (2). Finally, apply a 14-mm date of occlear at the incretons indicated (3). <u>Adhesicae</u>, Floridy, Labertranty, and Senters.



harted the sugine front owns (1):

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