



Stanadyne DB2 and DB4 Pump Removal and Installation

Removal

All Stanadyne DB4 and most DB2 injection pumps will have a retained drive shaft (shaft stays in the pump when pump is removed from engine).

Clean the exterior of the injection pump and mounting surfaces.

IMPORTANT: Never steam clean or pour cold water on an Injection pump while the pump is running or while it is warm. To do so may cause seizure of the injection pump.

1. Disconnect shut-off cable and speed control linkage, if equipped.
2. Disconnect electrical connection to shut-off solenoid or throttle positioning solenoid, if equipped. Disconnect cold start switch, if equipped. Tag electrical wires for correct reassembly.
3. Disconnect all high pressure injection lines.

IMPORTANT: ALWAYS use a backup wrench when loosening or tightening fuel lines at injection pump so that discharge fittings are not altered to prevent possible internal pump damage.

4. Disconnect fuel return line and fuel supply line.
5. Remove injection pump drive gear cover.



Shown removed (on John Deere Application)

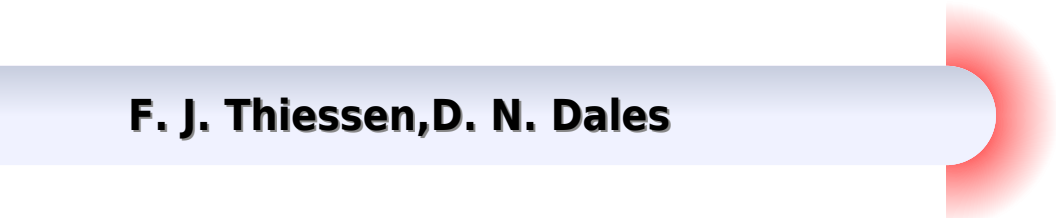
6. Remove injection pump drive gear cover (shown removed). Remove drive gear retaining nut and washer from end of pump shaft. Be careful not to let washer fall inside timing gear cover.

NOTE: The injection pump drive gear fits snugly onto a tapered drive shaft and is indexed by a hollow pin or Woodruff key installed in drive shaft.

7. Use a gear puller to remove the drive gear from the tapered shaft. Use care not to damage the end of the injection pump drive shaft.

Stanadyne Dbg Manual

F. J. Thiessen, D. N. Dales



Stanadyne Dbg Manual:

Chilton's Diesel Engine Service Manual, 1984 John H. Weise, 1984 *Automotive Principles and Service* F. J. Thiessen, D. N. Dales, 1989 The Technology Teacher , 1984 **Operation and Instruction Manual, Model DB Pump** , 1989

Diesel John Haynes, 1997-11-30 General Motors and Ford Light Trucks Vans Passenger Cars covering General Motors 350 cu in 5 7 liter 379 cu in 6 2 liter 397 cu in 6 5 liter and Ford 420 cu in 6 9 liter 445 cu in 7 3 liter and 445 cu in 7 3 liter Power Stroke Step by Step Instructions Fully Illustrated for the Home Mechanic Simple Maintenance to Major Repairs Tools and equipment Shop practices Troubleshooting Routine Maintenance Engine Repairs and overhaul Cooling system Fuel system Electrical system **Manual of Gear Design** Earle Buckingham, Eliot K. Buckingham, 1980 **Manual of Gear Design** Earle Buckingham, American Gear Manufacturers' Association, 1935 **Drawing Requirements Manual** Jerome H. Liebllich, 1992

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