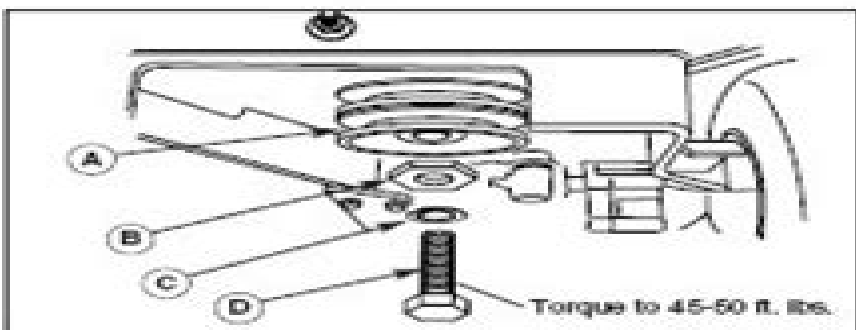


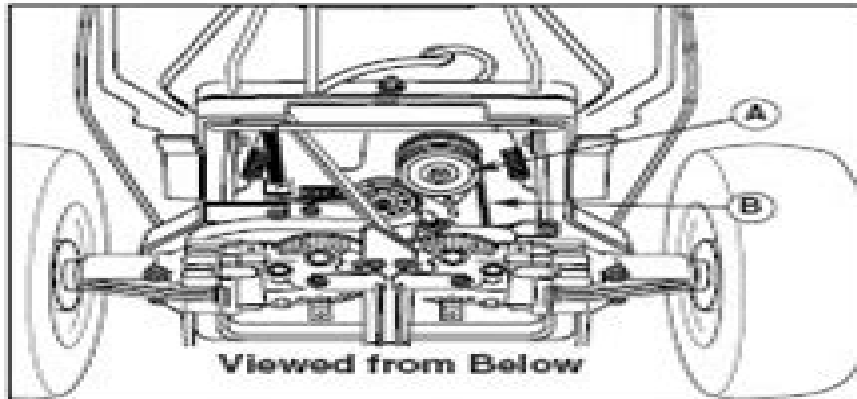
**Figure 17. Elevate the Rear of the Rider**  
**A. Belt Tension Spring**



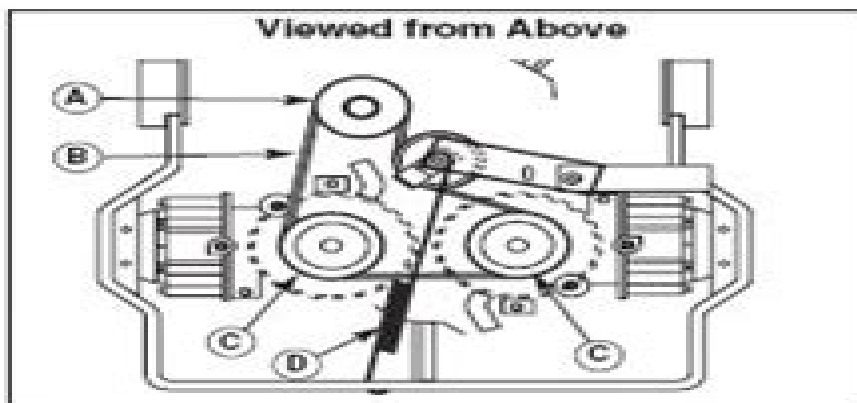
**Figure 18. PTO (Electric Clutch) Assembly**  
**A. PTO Clutch**  
**B. Hex Washer**  
**C. Lockwasher**  
**D. Capscrew**

## RIDER DRIVE BELT REPLACEMENT

1. Park the rider on a level surface. Disengage the PTO, turn off the engine and set the parking brake, then remove the key.
2. Remove the mower deck from the rider.
3. Elevate the rear of the rider. (see Figure 17).
4. Unplug the wiring harness from the PTO clutch (A, Figure 18). Remove the clutch hardware (D, C, and B) and remove the clutch.
5. Release the drive belt tension spring (A, Figure 17; D, Figure 20).
6. Remove the belt from the engine PTO pulley (A, Figure 19 & 20).
7. Remove the belt from the transmission input pulleys (C, Figure 20).
8. Install a new drive belt on the transmission input pulleys (C, Figure 20) and engine PTO pulley (A).



**Figure 19. Disconnect Control Linkage**  
**A. Engine PTO Pulley**  
**B. Drive Belt**



**Figure 20. Transmission Drive Belt Routing**  
**A. Engine PTO Pulley**  
**B. Drive Belt**  
**C. Transmission Input Pulleys**  
**D. Belt Tension Spring**

9. Reinstall the drive belt tension spring (A, Figure 17; D, Figure 20).
10. Install the PTO clutch (A, Figure 18) using the original hardware (B, C, D). Torque the capscrew (D) to 45-50 ft. lbs.
11. Lower the unit.

# Toro Z4200 Parts Manual

**CH Cherryholmes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the CH Cherryholmes text.

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