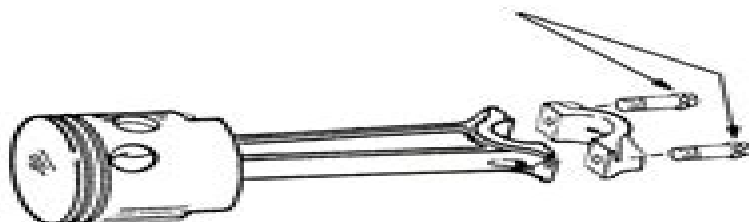


Torque sequence and specifications (continued)

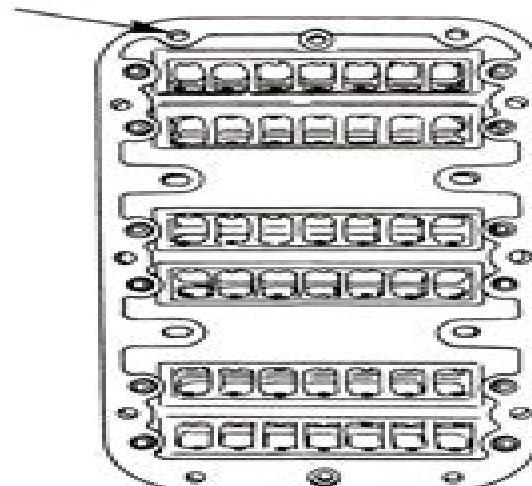
PISTON ROD BOLTS

40 lb. ft. (54 N-m) for SPS bolts
Add #271 Loctite to threads



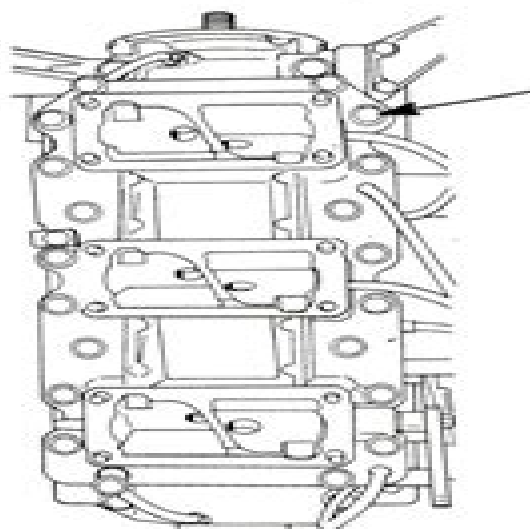
EFI ADAPTOR PLATE TO CRANKCASE HOUSING

120 lb. in. (14 N-m) #271 Loctite



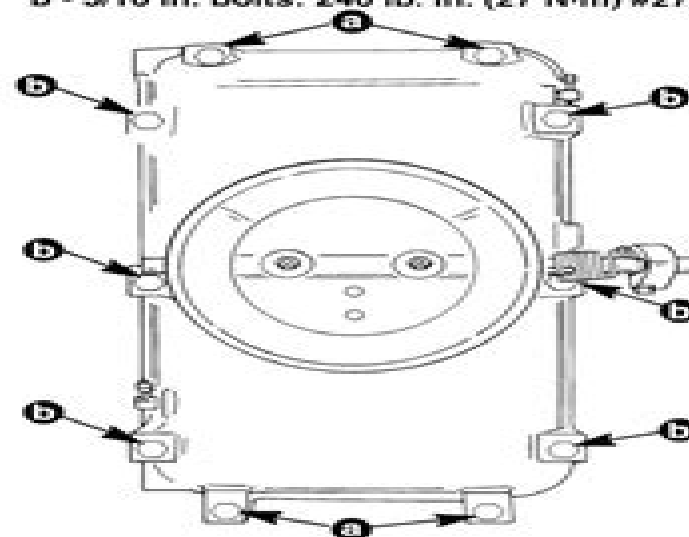
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EFI AIR INLET HOUSING

a - 1/4 in. bolts: 120 lb. in. (14 N-m) #271 Loctite
b - 5/16 in. bolts: 240 lb. in. (27 N-m) #271 Loctite



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