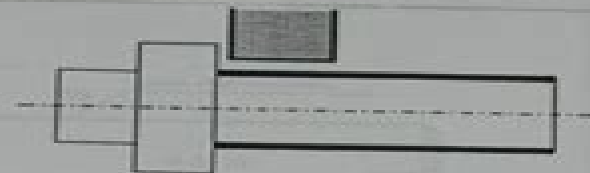


### 3. GRINDING OPERATIONS ON THE HTG 410/610 420/620

In this chapter we describe the different ways of using the machine for grinding workpieces. To avoid giving too much confusing detail we have based the instructions on a simple workpiece: this part does not need the whole range of possible grinding operations, but those described are the operations which will mostly be used in everyday grinding.

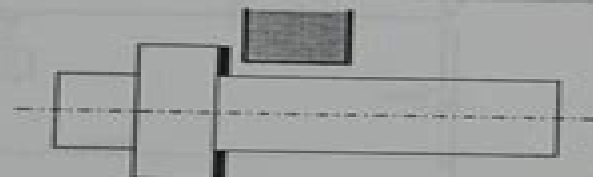
#### TRAVERSE GRINDING

- For grinding a long shaft diameter
- Table slide oscillation
  - Stepwise infeed of wheelhead



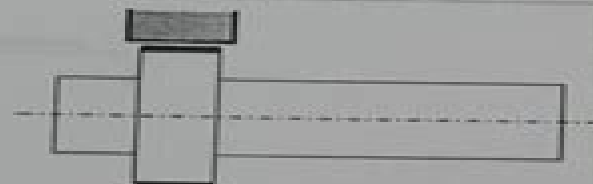
#### FACE GRINDING

- For grinding the face of a shoulder
- Side infeed by manual table slide traversing



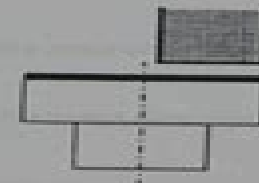
#### PLUNGE GRINDING

- For grinding a short shaft diameter
- Continuous wheelhead infeed
  - Short table slide oscillations, according to the relative widths of the wheel and the diameter being machined



#### FLAT GRINDING

- For grinding a complete face parallel to the wheel axis
- Workhead swivelled 90°
  - Table slide oscillation
  - Stepwise wheelhead infeed



# Tschudin Grinder Manual For Htg 3

**CO Houle**



## **Tschudin Grinder Manual For Htg 3:**

Immerse yourself in heartwarming tales of love and emotion with Explore Love with is touching creation, Tender Moments: **Tschudin Grinder Manual For Htg 3** . This emotionally charged ebook, available for download in a PDF format ( PDF Size: \*), is a celebration of love in all its forms. Download now and let the warmth of these stories envelop your heart.

[http://www.frostbox.com/About/Resources/index.jsp/Suzuki\\_Gl650\\_Service\\_Manual.pdf](http://www.frostbox.com/About/Resources/index.jsp/Suzuki_Gl650_Service_Manual.pdf)

## **Table of Contents Tschudin Grinder Manual For Htg 3**

1. Understanding the eBook Tschudin Grinder Manual For Htg 3
  - The Rise of Digital Reading Tschudin Grinder Manual For Htg 3
  - Advantages of eBooks Over Traditional Books
2. Identifying Tschudin Grinder Manual For Htg 3
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Tschudin Grinder Manual For Htg 3
  - User-Friendly Interface
4. Exploring eBook Recommendations from Tschudin Grinder Manual For Htg 3
  - Personalized Recommendations
  - Tschudin Grinder Manual For Htg 3 User Reviews and Ratings
  - Tschudin Grinder Manual For Htg 3 and Bestseller Lists
5. Accessing Tschudin Grinder Manual For Htg 3 Free and Paid eBooks
  - Tschudin Grinder Manual For Htg 3 Public Domain eBooks
  - Tschudin Grinder Manual For Htg 3 eBook Subscription Services
  - Tschudin Grinder Manual For Htg 3 Budget-Friendly Options
6. Navigating Tschudin Grinder Manual For Htg 3 eBook Formats

- ePub, PDF, MOBI, and More
  - Tschudin Grinder Manual For Htg 3 Compatibility with Devices
  - Tschudin Grinder Manual For Htg 3 Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Tschudin Grinder Manual For Htg 3
    - Highlighting and Note-Taking Tschudin Grinder Manual For Htg 3
    - Interactive Elements Tschudin Grinder Manual For Htg 3
  8. Staying Engaged with Tschudin Grinder Manual For Htg 3
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Tschudin Grinder Manual For Htg 3
  9. Balancing eBooks and Physical Books Tschudin Grinder Manual For Htg 3
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Tschudin Grinder Manual For Htg 3
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Tschudin Grinder Manual For Htg 3
    - Setting Reading Goals Tschudin Grinder Manual For Htg 3
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Tschudin Grinder Manual For Htg 3
    - Fact-Checking eBook Content of Tschudin Grinder Manual For Htg 3
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

## **Tschudin Grinder Manual For Htg 3 Introduction**

In the digital age, access to information has become easier than ever before. The ability to download Tschudin Grinder Manual For Htg 3 has revolutionized the way we consume written content. Whether you are a student looking for course material, an avid reader searching for your next favorite book, or a professional seeking research papers, the option to download Tschudin Grinder Manual For Htg 3 has opened up a world of possibilities. Downloading Tschudin Grinder Manual For Htg 3 provides numerous advantages over physical copies of books and documents. Firstly, it is incredibly convenient. Gone are the days of carrying around heavy textbooks or bulky folders filled with papers. With the click of a button, you can gain immediate access to valuable resources on any device. This convenience allows for efficient studying, researching, and reading on the go. Moreover, the cost-effective nature of downloading Tschudin Grinder Manual For Htg 3 has democratized knowledge. Traditional books and academic journals can be expensive, making it difficult for individuals with limited financial resources to access information. By offering free PDF downloads, publishers and authors are enabling a wider audience to benefit from their work. This inclusivity promotes equal opportunities for learning and personal growth. There are numerous websites and platforms where individuals can download Tschudin Grinder Manual For Htg 3. These websites range from academic databases offering research papers and journals to online libraries with an expansive collection of books from various genres. Many authors and publishers also upload their work to specific websites, granting readers access to their content without any charge. These platforms not only provide access to existing literature but also serve as an excellent platform for undiscovered authors to share their work with the world. However, it is essential to be cautious while downloading Tschudin Grinder Manual For Htg 3. Some websites may offer pirated or illegally obtained copies of copyrighted material. Engaging in such activities not only violates copyright laws but also undermines the efforts of authors, publishers, and researchers. To ensure ethical downloading, it is advisable to utilize reputable websites that prioritize the legal distribution of content. When downloading Tschudin Grinder Manual For Htg 3, users should also consider the potential security risks associated with online platforms. Malicious actors may exploit vulnerabilities in unprotected websites to distribute malware or steal personal information. To protect themselves, individuals should ensure their devices have reliable antivirus software installed and validate the legitimacy of the websites they are downloading from. In conclusion, the ability to download Tschudin Grinder Manual For Htg 3 has transformed the way we access information. With the convenience, cost-effectiveness, and accessibility it offers, free PDF downloads have become a popular choice for students, researchers, and book lovers worldwide. However, it is crucial to engage in ethical downloading practices and prioritize personal security when utilizing online platforms. By doing so, individuals can make the most of the vast array of free PDF resources available and embark on a journey of continuous learning and intellectual growth.

## FAQs About Tschudin Grinder Manual For Htg 3 Books

1. Where can I buy Tschudin Grinder Manual For Htg 3 books? Bookstores: Physical bookstores like Barnes & Noble, Waterstones, and independent local stores. Online Retailers: Amazon, Book Depository, and various online bookstores offer a wide range of books in physical and digital formats.
2. What are the different book formats available? Hardcover: Sturdy and durable, usually more expensive. Paperback: Cheaper, lighter, and more portable than hardcovers. E-books: Digital books available for e-readers like Kindle or software like Apple Books, Kindle, and Google Play Books.
3. How do I choose a Tschudin Grinder Manual For Htg 3 book to read? Genres: Consider the genre you enjoy (fiction, non-fiction, mystery, sci-fi, etc.). Recommendations: Ask friends, join book clubs, or explore online reviews and recommendations. Author: If you like a particular author, you might enjoy more of their work.
4. How do I take care of Tschudin Grinder Manual For Htg 3 books? Storage: Keep them away from direct sunlight and in a dry environment. Handling: Avoid folding pages, use bookmarks, and handle them with clean hands. Cleaning: Gently dust the covers and pages occasionally.
5. Can I borrow books without buying them? Public Libraries: Local libraries offer a wide range of books for borrowing. Book Swaps: Community book exchanges or online platforms where people exchange books.
6. How can I track my reading progress or manage my book collection? Book Tracking Apps: Goodreads, LibraryThing, and Book Catalogue are popular apps for tracking your reading progress and managing book collections. Spreadsheets: You can create your own spreadsheet to track books read, ratings, and other details.
7. What are Tschudin Grinder Manual For Htg 3 audiobooks, and where can I find them? Audiobooks: Audio recordings of books, perfect for listening while commuting or multitasking. Platforms: Audible, LibriVox, and Google Play Books offer a wide selection of audiobooks.
8. How do I support authors or the book industry? Buy Books: Purchase books from authors or independent bookstores. Reviews: Leave reviews on platforms like Goodreads or Amazon. Promotion: Share your favorite books on social media or recommend them to friends.
9. Are there book clubs or reading communities I can join? Local Clubs: Check for local book clubs in libraries or community centers. Online Communities: Platforms like Goodreads have virtual book clubs and discussion groups.
10. Can I read Tschudin Grinder Manual For Htg 3 books for free? Public Domain Books: Many classic books are available for free as they're in the public domain. Free E-books: Some websites offer free e-books legally, like Project Gutenberg or Open Library.

### **Find Tschudin Grinder Manual For Htg 3 :**

*suzuki gl650 service manual*

suzuki gsxr 1000 2007 service manual

~~suzuki f10a service manual~~

**suzuki intruder gs 750 service manual**

**suzuki grand vitara 2002 workshop service repair manual**

suzuki lt185 service manual

*suzuki gladius 650 user manual*

*suzuki gs550 1981 manual*

**suzuki gsxr 750 1999 manual**

**suzuki kizashi 2009 2012 repair service manual**

*suzuki gsx1300r hayabusa service repair manual 1999 2000 2001 2002 2003*

~~suzuki gs 1100 manual~~

~~suzuki intruder 250 owner manual~~

suzuki gsf 1250 owners manual

*suzuki gsxr1000 2009 factory service repair manual*

### **Tschudin Grinder Manual For Htg 3 :**

**hanger volume 2 manga english by hirotaka kisaragi alibris** - Feb 08 2023

web hajime tsukomo is a new recruit on a federal task force trained to go after these powered up criminals now he must team up with zeroichi a so called hanger looking to reduce

*hanger volume 2 manga english kindle edition amazon in* - Nov 05 2022

web sep 18 2018 get free shipping on hanger volume 2 by hirotaka kisaragi from wordery com in a futuristic neo tokyo crime is rising rapidly in the wake of a new

**hanger manga myanimelist net** - Sep 22 2021

**hanger pop comics** - May 31 2022

web select the department you want to search in

hanger volume 2 manga english paperback 2 - Jul 13 2023

web may 18 2020 hajime tsukomo is a new recruit on a federal task force trained to go after these powered up criminals now he must team up with zeroichi a so called hanger

**hanger volume 2 manga english copy database grovemade** - Oct 24 2021

*hanger manga anime planet* - Dec 26 2021

web nov 22 2013 looking for information on the manga hanger find out more with myanimelist the world s most active online anime and manga community and

*hanger volume 2 manga english kindle comixology* - Mar 09 2023

web this is volume 2 of the series read more in a futuristic neo tokyo crime is rising rapidly in the wake of a new generation of super drugs capable of enhancing the user s physical

**hanger volume 2 by hirotaka kisaragi overdrive** - Jun 12 2023

web jul 7 2023 hanger volume 2 in a futuristic neo tokyo crime is rising rapidly in the wake of a new generation of super drugs capable of enhancing the user s physical and

*hanger volume 2 manga english ebook amazon in* - Aug 02 2022

web hanger is an ongoing manga written and illustrated by hirotaka kisaragi first released in 2013 it has been serialized by rutile publishing was done by gentosha and the manga

*hanger volume 2 manga ebook by hirotaka kisaragi kobo com* - Apr 10 2023

web hanger volume 2 manga english ebook kisaragi hirotaka kisaragi hirotaka amazon com au kindle store

**hanger volume 2 by hirotaka kisaragi paperback** - Oct 04 2022

web feb 4 2020 hajime tsukomo is a new recruit on a federal task force trained to go after these powered up criminals now he must team up with zeroichi a so called hanger

**hanger volume 2 kisaragi hirotaka amazon in books** - Apr 29 2022

web hajime tsukomo is a new recruit on a federal task force trained to go after these powered up criminals now he must team up with zeroichi a so called hanger looking to reduce

*read download hanger volume 2 manga english pdf pdf* - Jan 27 2022

web hanger volume 2 manga english fist of the north star vol 2 sophie s world sorceline don t call me dirty get the key to my heart yaoi manga hanger volume 2 pandora

**sell buy or rent hanger volume 2 2 9781427859624** - Nov 24 2021

**hanger yaoi wiki fandom** - Jul 01 2022

web manga by hirotaka kisaragi in a futuristic neo tokyo crime is rising rapidly in the wake of a new generation of super drugs capable of enhancing the user s physical and mental

[full version hanger volume 2 manga english for online](#) - Sep 03 2022

web hanger volume 2 manga english ebook kisaragi hirotaka kisaragi hirotaka amazon in kindle ☐ ☐ ☐

**hanger volume 2 2 9781427859624 abebooks** - Jan 07 2023

web now he must team up with zeroichi a so called hanger looking to reduce his own jail sentence in exchange for helping to take down these chemically boosted bad guys this

**hanger volume 3 manga english amazon com** - Feb 25 2022

web sell buy or rent hanger volume 2 2 9781427859624 1427859620 we buy used or new for best buyback price with free shipping and offer great deals for buyers sell hanger

[amazon com hanger volume 1 1 9781427859587](#) - Mar 29 2022

web in neo tokyo crime is rising rapidly in the wake of a new generation of super drugs capable of enhancing the user s physical and mental abilities hajime tsukomo is a new recruit

**hanger manga volume 2 english by hirotaka kisaragi** - Dec 06 2022

web hanger volume 2 manga english ebook kisaragi hirotaka kisaragi hirotaka amazon in kindle store

[hanger volume 2 hirotaka kisaragi renta official digital](#) - May 11 2023

web read hanger volume 2 by hirotaka kisaragi available from rakuten kobo in a futuristic neo tokyo crime is rising rapidly in the wake of a new generation of super drugs

[hanger volume 2 manga english kindle comixology](#) - Aug 14 2023

web may 18 2020 hanger volume 2 manga english kindle comixology in a futuristic neo tokyo crime is rising rapidly in the wake of a new generation of super drugs

**horse owner s veterinary handbook pdf free download** - Feb 16 2022

web jan 1 2008 horse owner s veterinary handbook 3th third edition hardcover january 1 2008 by thomas gore dvm author 5 0 5 0 out of 5 stars 1 rating

[horse owner s veterinary handbook wiley online books](#) - Sep 06 2023

web jul 1 2008 shocking news for every first time horse owner who finds a dead horse in a stall or backyard and then calls the vet this wonderful book teaches you how to take a

**horse owner s veterinary handbook barnes noble** - Sep 13 2021

**horse owner s veterinary handbook third edition appendix a a** - Jul 24 2022

web horse owner s veterinary handbook 3rd edition by thomas gore paula gore anf james m giffin completely updated with the latest information on infectious diseases

**horse owner s veterinary handbook 3rd edition wiley** - Oct 07 2023

web jun 30 2008 horse owner s veterinary handbook third edition editor s tom gore dvm paula gore mt ascp bb james m giffin md beth adelman first published

**horse owner s veterinary handbook third edition appendix b b** - Oct 27 2022

web horse owner s veterinary handbook by giffin james m publication date 1998 topics horses diseases handbooks manuals etc horses handbooks manuals etc

horse owner s veterinary handbook giffin james m free - Sep 25 2022

web horse owner s veterinary handbook tom gore paula gore james m giffin edited by beth adelman 3rd ed p cm isbn 13 978 0 470 12679 0 1 horses

**horse owner s veterinary handbook 3rd edition pdf vet ebooks** - Jun 22 2022

web jul 1 2008 completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse owner s

horse owner s veterinary handbook worldcat org - Jan 30 2023

web sep 16 2008 horse owner s veterinary handbook kindle edition by gore thomas gore paula giffin james m download it once and read it on your kindle device pc

*horse owner s veterinary handbook kindle edition amazon com* - Dec 29 2022

web jul 4 2008 horse owner s veterinary handbook hardcover 4 july 2008 by thomas gore dvm author paula gore author james m giffin md author 337 ratings see

*horse owner s veterinary handbook 2nd edition amazon com* - May 02 2023

web horse owner s veterinary handbook james m giffin tom gore 4 37 119 ratings4 reviews this best selling reference has been completely revised and updated by two

*horse owner s veterinary handbook paperback july 1 2008* - May 22 2022

web aug 22 2011 completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse owner s

*horse owner s veterinary handbook 3rd edition vetbooks* - Apr 20 2022

web arama yapmak istediğiniz kategoriye seçin

**horse owner s veterinary handbook amazon com tr** - Mar 20 2022

web horse owner s veterinary handbook tom gore paula gore james m giffin edited by beth adelman 3rd ed p cm isbn 13 978

0 470 12679 0 1 horses

horse owner s veterinary handbook amazon com - Aug 05 2023

web wiley jun 23 2008 pets 720 pages completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse

**tasmanian public school students indefinitely banned from horse** - Oct 15 2021

web jul 1 2008 overview completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse owner s

**horse owner s veterinary handbook edition 3 hardcover** - Feb 28 2023

web horse owner s veterinary handbook 3rd edition finding it quickly acknowledgments contents introduction chapter 1 emergencies

*veterinary handbook wiley online library* - Aug 25 2022

web if your horse s temperature is above 102° f 38 9°c call your veterinarian adult horse mares and stallions 99 5 to 101°f 37 5 to 38 3°c foal 99 to 102°f 37 2 to 38 9°c a

**horse owner s veterinary handbook scribd** - Jun 03 2023

web dec 31 1997 since 1989 when horse owner s veterinary handbook was first published advances in equine research medicine and technology have had far reaching effects

horse owner s veterinary handbook amazon co uk - Nov 27 2022

web horse owner s veterinary handbook third edition by tom gore paula gore and james m giffin edited by beth adelman copyright 2008 howell book house white cells that

**horse owner s veterinary handbook by james m giffin** - Apr 01 2023

web jul 1 2008 completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse owner s

*horse owner s veterinary handbook google books* - Jul 04 2023

web sep 16 2008 about this ebook completely updated with the latest information on infectious diseases parasites breeding and foaling and alternative therapies the horse

**dog owner s home veterinary handbook by eldredge debra m** - Nov 15 2021

web 2 days ago in short tasmania s education department has indefinitely banned a number of activities for public school students the restricted activities include horse handling and

**horse owner s veterinary handbook 3th third edition** - Jan 18 2022

web book review horse owner s veterinary handbook book quotes horse owner s veterinary handbook other books like horse

owner s veterinary handbook the

[download book horse owner s veterinary handbook pdf](#) - Dec 17 2021

web aug 1 2007 dog owner s home veterinary handbook fourth edition is the definitive guide for every dog owner it puts vital information at your fingertips with an index of

*religious corporations act english japanese law translation* - Apr 02 2022

web article 74 1 the religious corporations council has a chairperson 2 the chairperson is elected from among the council members by mutual vote and be appointed by the minister of education culture sports science and technology 3 the chairperson presides over the affairs of the religious corporations council

**articles of incorporation presbyterian church** - Aug 06 2022

web article i name the name of the corporation is inc name of particular church article ii type the corporation is a nonprofit religious corporation article iii duration the period of duration of the corporation is perpetual article iv purposes

*supreme court of the state of new york* - May 03 2022

web a petitioner congregation beth elohim is a religious corporation organized under the new york religious corporations law rcl whose articles of incorporation were filed in the office of the clerk of kings county on february 9 1862 a copy of the articles of incorporation of congregation beth elohim is attached hereto as exhibit a 1

**articles of incorporation religious corporation free template** - Dec 10 2022

web religious articles of incorporation free template form your religious corporation using our adaptable template 501c3 tax exempt english included

**articles of incorporation religious corporation** - Oct 08 2022

web charter division guide to drafting articles of incorporation for a tax exempt religious corporations this type of corporation is appropriate only for incorporating a religious congregation which will be requesting tax exempt status this guide is to be used with the form for articles of incorporation for a religious

*religious corporation definition law insider* - Jan 31 2022

web religious corporation means a domestic or foreign corporation that engages in religious activity as one of the corporation s principal purposes religious corporation means a domestic corporation which is formed as a religious corporation pursuant to ors 65 044 to 65 067 is designated a religious corporation by a statute or is organized

[free ca religious corporation articles of incorporation](#) - Mar 01 2022

web the california secretary of state requires specific articles of incorporation for a ca religious nonprofit corporation religious corporations are meant for you guessed it religious purposes there is specific language needed to get your religious corporation articles accepted

[full article legal status of religious organizations a comparative](#) - Jul 17 2023

web jun 15 2010 however religious groups typically seek legal status through state laws of incorporation the law governing the creation of legal entities is a matter of state jurisdiction in the united states and the laws vary to

[articles of incorporation for a church churchgists com](#) - Apr 14 2023

web jun 1 2022 the requirements for forming a religious corporation vary from state to state but our free religious corporation articles of incorporation include the most common details you can easily adapt or customize the template to suite your state s specific needs

[starting a church sample articles of incorporation](#) - May 15 2023

web the corporation is organized exclusively for charitable religious and religious educational purposes including for in kind purposes the making of distributions to organizations that qualify as exempt organizations under section 501 c 3 of the internal revenue code which governs non profit corporations

[articles of incorporation religious corporation free template](#) - Nov 09 2022

web form your religious legal employing our customize template 501c3 tax exempt lingo included menu services filing offices form an llc file articles of organization incorporate file articles of incorporation form a nonprofit file nonprofit articles stay compliant file annual reports store tools mail forwarding a unique business address

*religious corporation wikiwand* - Jul 05 2022

web a religious corporation is a type of religious non profit organization which has been incorporated under the law often these types of corporations are recognized under the law on a subnational level for instance by a state or province government

[articles of incorporation religious corporation free template](#) - Jan 11 2023

web form your religious enterprise uses our adaptable template 501c3 tax exempt language included processing please await menu services filing ceremonies form an llc file articles to organization incorporate file articles starting incorporation form a nonprofit file nonprofit articles stay compliant file annual reports business tools phone

**articles of incorporation religious corporation free template** - Jun 16 2023

web our free religious corporation articles of incorporation template can be customized to fulfill the filing requirements in most states and includes the special language and provisions required by the irs for 501 c 3 tax exempt nonprofits

[new york religious corporations law everything to know](#) - Jun 04 2022

web the new york religious corporations law is a law that covers religious organizations that have decided to form a corporation introduction to new york religious corporations law in many circumstances it can be beneficial for organizations of a religious nature to form a corporation

a of i r n c article 1 name northwest registered agent - Dec 30 2021

web article 2 existence the corporation shall have perpetual existence article 3 effective date the effective date of incorporation shall be upon filing by the secretary of state article 4 members the corporation will not have members article 5 type of non profit corporation the corporation is not for profit religious corporation

classes of religious corporations albuero - Mar 13 2023

web jun 1 2022 religious corporations may be incorporated by one or more persons religious corporations may be classified into corporation sole and religious societies for the purpose of administering and managing of any religious denomination a corporation sole may be formed by the chief archbishop

**sample articles of incorporation and by laws religious corporation** - Feb 12 2023

web sample articles of incorporation and by laws religious corporation docx free download as word doc doc docx pdf file pdf text file txt or read online for free scribd is the world s largest social reading and publishing site

*religious corporations and the law university of michigan* - Sep 07 2022

web religious corporations and the law 1503 ii a history of church corporations in the united states the history of ecclesiastical corporations in the united states is a relatively unknown and unexplored area of law the text materials available for study are sparse and for the most part of considerable vintage 6

*religious corporation wikipedia* - Aug 18 2023

web in the united states religious corporations are formed like all other nonprofit corporations by filing articles of incorporation with the state religious corporation articles need to have the standard tax exempt language the irs requires religious corporations are permitted to designate a person to act in the capacity of corporation