Metric Bolt Torque Table

Estimated with clamp load as 75% of proof load as specified in ISO 898-1

Property Class	8.8		10.9		12.9 Socket Head Cap Screw	
Minimum Tensile Strength MPa	M6 - M16: 800 M20 - M30: 830		1040		1220	
Nominal Size and	Bolt Torque Specs in Newton Meters - Nm					
Thread Pitch	Dry	Lubed	Dry	Lubed	Dry	Lubed
M5 x 0.80	6.1	4.6	8.8	6.7	10,3	7.7
M6 x 1.00	10.4	7.8	15	11.2	17.6	13.1
M7 x 1.00	17.6	13.1	25.1	18.9	29.4	22
M8 x 1.25	25.4	19.1	37.6	27.3	42.6	32.1
M10 x 1.50	50	38	72	54	84	64
M12 x 1.75	88	66	126	94	146	110
M14 x 2.00	141	106	201	150	235	176
M16 x 2.00	218	164	312	233	365	274
M18 x 2.50	301	226	431	323	504	378
M20 x 2.50	426	319	609	457	712	534
M22 x 2.50	580	435	831	624	971	728
M24 × 3.00	736	552	1052	789	1231	923
M27 x 3.00	1079	809	1544	1158	1805	1353
M30 x 3.50	1463	1097	2092	1570	2446	1834
M33 x 3.50	1990	1493	2849	2137	3328	2497
M36 x 4.00	2557	1918	3659	2744	4276	3208

Torque Guide For Bolts

United States. Department of the Army

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Technical Manual United States Department of the Army, 1954

Machinist Guide David B Smith, 2015-04-15 This is a Machinist Notebook Reference guide Revised Arp 11 2015 Written for machinist s by a journeymen machinist in a real shop environment With tables charts illustration drawing and Sketch s for machinist gunsmith auto industries With work sheets for none standard threading and gear cutting It also has simple illustration on how to make a few simple tooling and aids in the shop information for machinist As listed Three wire Major Diameter worm DP and MOD Using a Dividing Head How use a Compound Indexing How to make the Smith Compound indexer Rebound Ball Hardness Tester Grinding Lathe Tools bits Speeds and lubrication Rebound Ball Hardness Tester Hardness Chart Roughness Finish Compactor Scale Over the wire dimensions inch bolts in mm Index Table for 40 tooth worm 2 to 540 Compound Indexing on 40 tooth worm 51 250 teeth Index Table for 72 tooth worm Index Table for 90 tooth worm 2 230 Gear cutting and blanks This is book with written for fast reading NOT NOVEL for reading for slow reading

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