

TORQUE WRENCH SETTINGS

SECTION 12

NOTE: Set the torque wrench to the mean of the figures quoted unless otherwise specified.

Early cars prior to } Engine 8L137746 — (4.2); 8A14210 — (3.4)
Later cars from }

ITEM	DESCRIPTION	TIGHTENING TORQUE		
		Nm	kgf m	lbf ft
ENGINE				
Cam cover (domed nuts) — early cars	$\frac{1}{2}$ in U.N.F. nut	6,7 to 8,1	0,69 to 0,83	5 to 6
— later cars	$\frac{1}{2}$ in U.N.F. nut	9,5 to 11	0,98 to 1,12	7 to 8
Camshaft bearing caps	$\frac{3}{8}$ in U.N.F. nut	12,2 max.	1,24 max.	9,0 max.
Connecting rod big-end	$\frac{1}{2}$ in U.N.F. bolt	48,4 to 50,8	4,93 to 5,18	35,7 to 37,5
Crankshaft front end	$\frac{1}{2}$ in U.N.F. bolt	170 to 203	17,29 to 20,73	125 to 150
Cylinder head nuts: check/reset	$\frac{3}{8}$ in U.N.F. nut	70,5 to 73,2	7,19 to 7,47	52 to 54
initial assembly	$\frac{3}{8}$ in U.N.F. nut	67,8 to 70,5	6,92 to 7,19	50 to 52
Distributor clamp bolt	$\frac{1}{2}$ in tapered nut	5,7 max.	0,58 max.	4,2 max.
Fan drive assembly securing bolt	$\frac{1}{2}$ in U.N.F. bolt	40,7 max.	4,15 max.	30 max.
Flywheel	$\frac{3}{8}$ in U.N.F. bolt	85,9 to 90,4	8,76 to 9,22	63,4 to 66,6
Gemi hose clips (up to No. 16)	4 mm thread	0,34 to 0,68	0,04 to 0,07	0,25 to 0,50
Main bearing caps	$\frac{1}{2}$ in U.N.F. bolt	93 to 97,6	9,46 to 9,96	68,4 to 72
Power assisted steering pump to mounting bracket	$\frac{1}{2}$ in U.N.C. nut	50,2 max.	5,12 max.	37,0 max.
Pulleys to crank damper	$\frac{3}{8}$ in U.N.F. bolt	16,3 to 20,3	1,66 to 2,07	12 to 15
Sealing cap, CO sampling adaptor	$\frac{3}{8}$ in U.N.F.	8,5 to 10,2	0,86 to 1,03	6,3 to 7,5
Torque converter	$\frac{1}{2}$ in U.N.F. bolt	47,5 max.	4,84 max.	35,0 max.
ENGINE MOUNTINGS				
Front mounting bracket to beam	$\frac{3}{8}$ in U.N.F. nut	19,0 to 24,4	1,94 to 2,48	14 to 18
Rear mounting bracket to body fixing	$\frac{3}{8}$ in U.N.F. nut	10,8 to 13,6	1,1 to 1,38	8 to 10
	$\frac{3}{8}$ in U.N.F. bolt	19,0 to 24,4	1,94 to 2,48	14 to 18
	$\frac{1}{2}$ in U.N.F. bolt	36,7 to 43,4	3,74 to 4,42	27 to 32
Rear mounting peg	$\frac{1}{2}$ in U.N.F. nut	33,9 to 40,7	3,46 to 4,14	25 to 30
Rear rubbers	$\frac{1}{2}$ in U.N.F. nut	36,7 to 43,4	3,74 to 4,42	27 to 32
Strengthening plate assembly to body	M8 setscrew	16,3 to 19,0	1,66 to 1,93	12 to 14
Tie-bolts	$\frac{1}{2}$ in U.N.F. nut	33,9 to 40,7	3,46 to 4,14	25 to 30

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Terry C. Jones



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