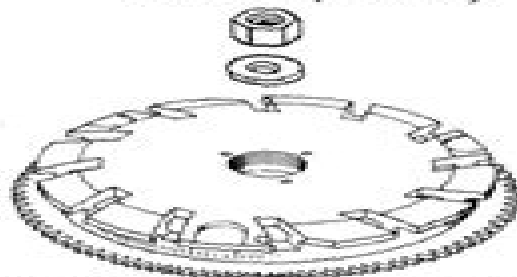


Powerhead Torque Sequence and Torque Specifications

FLYWHEEL LOCKNUT

150 lb. ft. (203 N·m)



UPPER END CAP BOLTS

20 lb. ft. (27 N·m) #271 Loctite to Threads



LOWER END CAP BOLTS

100 lb. in. (11 N·m)



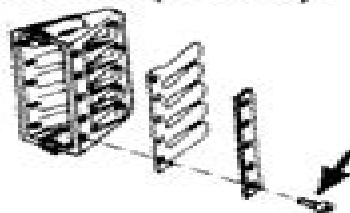
SPARK PLUGS

20 lb. ft. (27 N·m)



REED ATTACHING SCREWS

25 lb. in. (2.8 N·m)



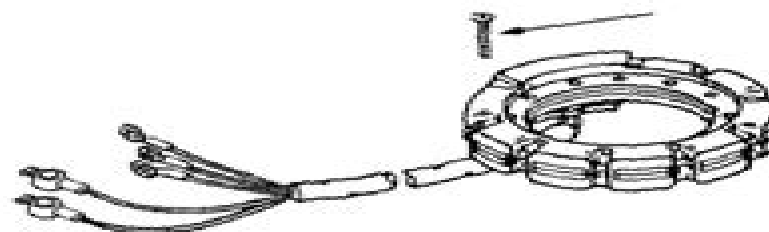
REED BLOCK MOUNTING BOLTS

120 lb. in. (14 N·m) #271 Loctite to Threads



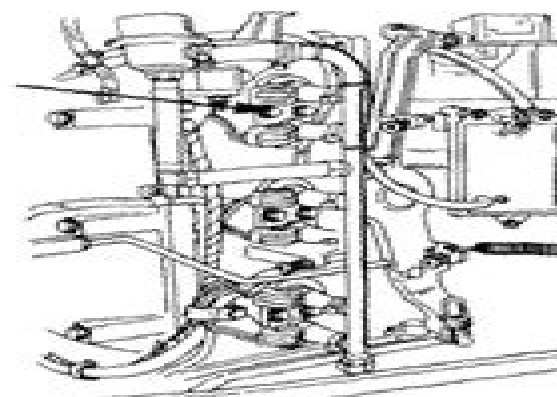
STATOR SCREWS

40 lb. in. (5 N·m) #271 Loctite to Threads



INJECTOR HOLD DOWN NUTS

60 LB. IN. (7 N·m)



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Peipei Pang



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