

### Apron Box

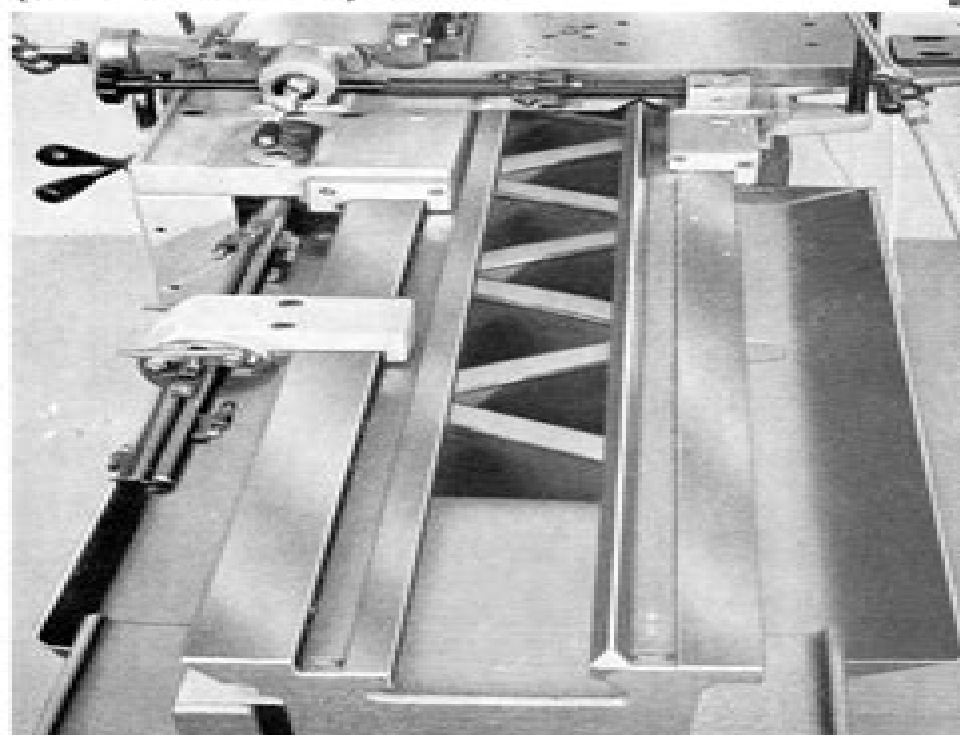
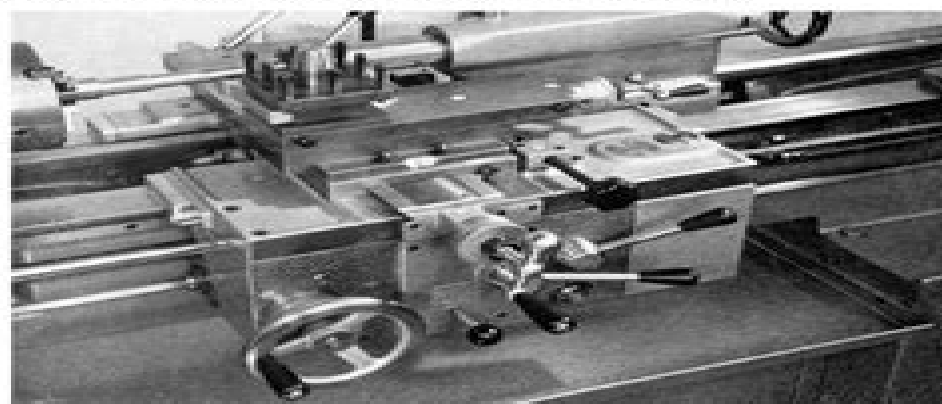
The apron box is designed for automatic longitudinal and cross feed release. When the machine is overloaded or the positive stop of the carriages is struck the feed is automatically released. The feeds and threads are mutually interlocked to prevent simultaneous engagement. The apron box has its own automatic lubrication operated by a piston pump. The oil level in the apron box is checked in an oil level gauge on the front wall.

### Carriages

The carriages are fitted with a four-way tool post as a standard item. The guideways of the carriages are sufficiently rigid to ensure a perfect grade of the machined surface even when a rear multiple tool post is used which is available as optional equipment.

The slides of the carriages are scraped and rest on ground prismatic guideways of the bed. The play in the mounting of the slides and carriages is very easy to take up.

The lead screws of the carriages as well as of the tailstock are provided with indexing rings with 0.02 and 0.04 mm (0.0008" and 0.0016") divisions.



### Bed

The bed of the lathe is of very generous dimensions, stiffened with diagonal ribs, so that perfect rigidity in all directions is ensured. To the side of it a taper turning attachment or a hydraulic copying attachment can be fitted. The machine can be supplied with a hardened bed to special order.

### Tailstock

The tailstock is very rigid and it moves on the bed on independent guideways. The tailstock is provided with two hand levers, for clamping to the bed and for the locking of the tailstock sleeve. It can be offset to either side of the longitudinal centre-line of the bed for the turning of slender tapers.

View of bed with system of diagonal ribs.

Illustration also shows location of longitudinal and cross stop drums supplied as optional equipment of machine.



# Tos Lathe Machinery Manual

**Richard Bailey**



## **Tos Lathe Machinery Manual:**

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*Machines and Tooling* ,1980

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