

Automatic Transmission

SERVICE GUIDE

TURBO HYDRA-MATIC
TURBINE "400"
OVERHAUL

TURBO HYDRA-MATIC—TURBINE "400" TRANSMISSION

REMOVAL OF MAJOR COMPONENTS FROM THE TRANSMISSION CASE

1. After removal of the transmission from the vehicle, while the unit is still on the jack, remove the torque converter by pulling straight out.

Caution: The converter contains a large quantity of transmission oil.

2. If a holding fixture is available, install it on the transmission. The modulator assembly must be located on the side of the fixture nearest the workbench.
3. Install the fixture and transmission into the holding tool base. Rotate the transmission so that the bottom pan is up. (Fig. 1).



Figure 1

4. Loosen and remove the modulator assembly attaching screw and retainer. (Fig. 2).
5. Remove the modulator assembly and "O" ring seal from the transmission case. (Fig. 3).

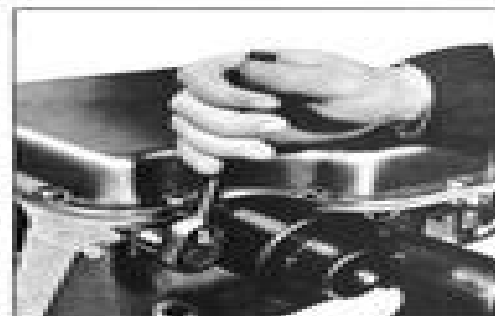


Figure 2



Figure 3

6. Remove the modulator valve from the transmission case.

Governor, Speedometer Drives Gear, Oil Pan, Strainer and Intake Pipe — Removal

Note: The following steps can be accomplished with the transmission in the vehicle.

1. Loosen and remove the attaching screws, governor cover and gasket. (Fig. 4).

Turbo 400 Transmission Hydramatic Turbine 400 Service Manual

Chilton Book Company



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