

Table 8-12
Approximate Number of
Passes for Welds

Weld Size* in.	Fillet Welds	Single-Bevel Groove Welds (Back-Up Weld Not Included)		Single-V Groove Welds (Back-Up Weld Not Included)		
		30° Bevel	45° Bevel	30° Groove Angle	60° Groove Angle	90° Groove Angle
$\frac{3}{16}$	1	—	—	—	—	—
$\frac{1}{4}$	1	1	1	2	3	3
$\frac{5}{16}$	1	1	1	2	3	3
$\frac{3}{8}$	3	2	2	3	4	6
$\frac{7}{16}$	4	2	2	3	4	6
$\frac{1}{2}$	4	2	2	4	5	7
$\frac{5}{8}$	6	3	3	4	6	8
$\frac{3}{4}$	8	4	5	4	7	9
$\frac{7}{8}$	—	5	8	5	10	10
1	—	5	11	5	13	22
$1\frac{1}{8}$	—	7	11	9	15	27
$1\frac{1}{4}$	—	8	11	12	16	32
$1\frac{3}{8}$	—	9	15	13	21	36
$1\frac{1}{2}$	—	9	18	13	25	40
$1\frac{3}{4}$	—	11	21	13	25	40

*Plate thickness for groove welds.

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Katrin Zwirglmaier

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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years of research completed this year at one of the world's premier consumable manufacturers and aimed at improving the properties of MMA electrodes for high quality applications. It examines the influence of some 17 elements and welding variables on the composition, microstructure and mechanical properties of the resulting weld metal. The often complex relationships discovered are sufficient to give a good understanding of the properties of weld metals produced by other arc welding processes. BuDocks Technical Digest, 1956 BuDocks Technical Digest, Construction, Maintenance & Operation of the Navy's Shore Establishments, 1958 *Official Gazette of the United States Patent Office* USA Patent Office, 1904 *Recommended Specifications and Quality Assurance Guidelines for Steel Moment-frame Construction for Seismic Applications* SAC Joint Venture. Guidelines Development Committee, 2000 *Intelligent Manufacturing Systems in Industry 4.0* B. B. V. L. Deepak, M. V. A. Raju, Bahubalendruni, D. R. K. Parhi, B. B. Biswal, 2023-06-30. This book presents the select proceedings of the 4th International Conference on Innovative Product Design and Intelligent Manufacturing System IPDIMS 2022. It covers the latest trends in the areas of design and manufacturing. The main topics covered include Industry 4.0, smart manufacturing, advanced robotics and CAD/CAM/CIM. The contents of this book are useful for researchers and professionals working in the disciplines of mechatronics, mechanical manufacturing, production and industrial engineering.

Procedure Handbook of Arc Welding, Design and Practice Lincoln Electric Company, 1942 Pressure Vessel And Piping Technology - Proceedings Of The Seminar John Shing Tai Cheung, Lin Seng Ong, 1993-05-11. This last decade has seen remarkable growth in the Asian Pacific region in the off-shore oil, petrochemical, power and process industries, and the rapid change in these fields requires constant updating and reappraisal of the available and new technologies. The proceedings of the seminar will contain papers from representatives from many countries to address current technological issues and discuss engineering development and operating experiences. The proceedings will therefore greatly benefit those who wish to learn about the new developments in the areas of application of pressure vessels and piping technology.

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