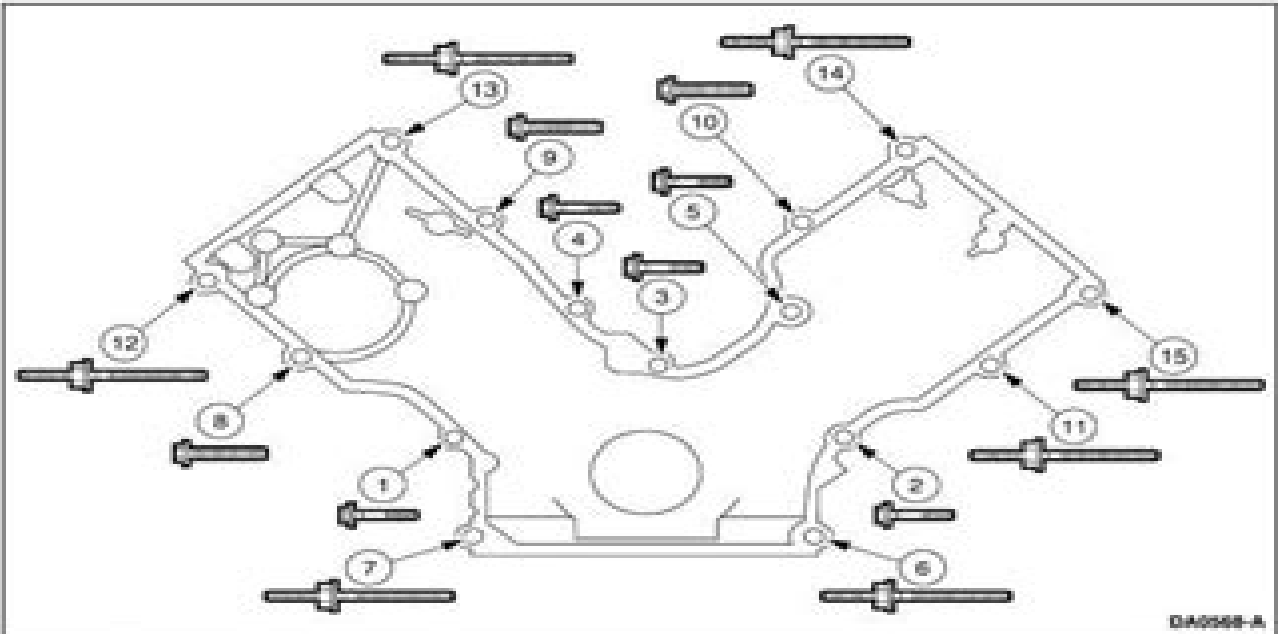


- Tighten the engine front cover fasteners in sequence in three stages.
- Stage 1: Tighten fasteners 1 through 5 to 25 Nm (18 lb-ft).
 - Stage 2: Tighten fasteners 6 and 7 to 48 Nm (35 lb-ft).
 - Stage 3: Tighten fasteners 8 through 15 to 48 Nm (35 lb-ft).



| Item | Part Number | Description |
|------|-------------|--|
| 1 | N806177 | Bolt, hex flange head pilot, M8 x 1.25 x 53 |
| 2 | N806177 | Bolt, hex flange head pilot, M8 x 1.25 x 53 |
| 3 | N806177 | Bolt, hex flange head pilot, M8 x 1.25 x 53 |
| 4 | N806177 | Bolt, hex flange head pilot, M8 x 1.25 x 53 |
| 5 | N806177 | Bolt, hex flange head pilot, M8 x 1.25 x 53 |
| 6 | N808529 | M10 x 1.5 x 1.5 x 103.1 |
| 7 | N808529 | M10 x 1.5 x 1.5 x 103.1 |
| 8 | N808142 | Screw and washer, hex pilot, M10 x 1.5 x 57.5 |
| 9 | N808142 | Screw and washer, hex pilot, M10 x 1.5 x 57.5 |
| 10 | N808142 | Screw and washer, hex pilot, M10 x 1.5 x 57.5 |
| 11 | N808140 | Stud and washer, hex-head pilot, M10 x 1.5 x M8 x 1.25 x 109.6 |
| 12 | N808140 | Stud and washer, hex-head pilot, M10 x 1.5 x M8 x 1.25 x 109.6 |
| 13 | N808140 | Stud and washer, hex-head pilot, M10 x 1.5 x M8 x 1.25 x 109.6 |
| 14 | N808140 | Stud and washer, hex-head pilot, M10 x 1.5 x M8 x 1.25 x 109.6 |
| 15 | N808140 | Stud and washer, hex-head pilot, M10 x 1.5 x M8 x 1.25 x 109.6 |

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CO Houle



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