

# Torque - ing Wheel nuts/studs

## Why do we need to TORQUE the wheels?

- Torqued wheel nuts/bolts are intended to stretch slightly when correctly tightened within specifications. In the case of wheel studs and nuts or wheel bolts, this provides the correct pre-load required for the wheel and the hub to be safely locked and secured.
- If the wheel nuts/bolts are insufficiently tightened, the nuts/bolts could come loose, causing safety and vehicle damage.
- If the wheel nuts/bolts are over tightened, the wheel stud or bolt can be permanently stretched where it will be subjected to the wheel rings, or even break during tightening.
- The only way to ensure the correct torque settings is with the use of a quality and properly calibrated, or an air torque wrench used in taking the time to tighten the wheel nuts/bolts correctly.
- Never use an air impact wrench to tighten wheel nuts/bolts. You will not be able to accurately control the torque, and an impact that is too easily damaged the wheel nuts/bolts under the tire and surface area. When working with steel wheels in particular, with damage, even if temporary, is simply not acceptable.

## CAUTION:

- **Do not use the WRENCH WRENCH on the wheel.**
- **Do not lubricate the fasteners.**
- **Always use sockets that fit the wheel and the hub or bolt properly.**
- When fitting the wheels, don't make the mistake of finger tightening the wheel nuts/bolts and then leaving the vehicle to the ground to finish tightening. It is best to perform your complete fitting procedure while the vehicle is supported off the ground. If the wheel's hub surfaces are not properly seated, the weight of the vehicle will result in uneven deformation (due to vehicle weight), which will result in wrong torque settings and wheel damage.
- In order to prevent the wheel from coming away the hub before an air wheel is fitted, use at a 90° angle of an air impact gun on the hub where the wheel and studs should make contact at correct alignment.
- Never use any form of lubricant grease or oil on the threads of the wheel bolts or wheel nuts. Lubrication will have a negative effect on the torque applied to the fasteners leading to unexpected failure of the components.
- The torque guidelines are given in different units (Nm, etc.).

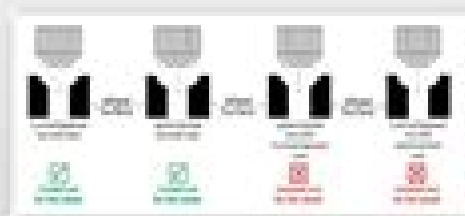
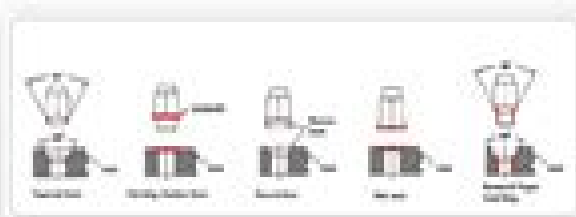
## How to torque the wheel nuts/bolts correctly

- When possible always refer to the vehicle manufacturer's recommended torque settings.
- First tightening the wheel nuts/bolts using a calibrated, professional torque wrench correctly adjusted to the required torque settings at a pre-set torque amount of the correct value.
- Always use a correct sequence (see diagram below).
- Do not over torque a wheel nut/bolt as it can strip the threads, stretch or break the wheel nuts/bolts, and cause distortion of the wheel, brake noise, cracks/breaks etc.
- After fitting wheels it is advisable to re-torque the wheel nuts/bolts again after the first drive off. Inspection of driving to ensure that any compression of the wheel material is compensated for and torque levels are maintained at the safe specifications, especially with new alloy wheels.

## What are the various fastener seat styles?

- The "seat" is the contact area between the fastener's head and the wheel.
- The seat style of the fastener must match that of the wheel.
- If the seat style is wrong, the wheel will not be properly fastened to the hub and will damage the wheel.
- The wheel will eventually become worn and visible as it moves in relation to the hub.
- Any play between the wheel and the nuts/bolts will damage the wheels, which could lead to loss of the structural integrity.
- Seat styles that describe the shape of the area where the fastener meets the hole in the wheel include:
  - **Flat**
  - **Conical**
  - **Flat (ring)**

## TORQUE SEQUENCE



## SUGGESTED TORQUE WRENCH SETTINGS in Nm

Bolt Size	Stud Size	Thread Pitch	Torque guide
<b>Metric</b>			
17	M20	1.25	88
18	M20	1.25	88
18	M18	1.25	110
18	M12	1.5	110
18	M11	1.25	110
21	M12	1.25	110
21	M11	1.5	110
21	M10	1.5	110
18	M14	1.5	115
21	M14	1.5	115
21	M18	2	115
22	M18	1.5	115
<b>Imperial</b>			
3/4"	1/2"	.20	110
1 1/8"	1/2"	.20	110
3/4"	1/2"	.20	88
1 1/2"	9/16"	.18	145

# Tire Torque Guide

**Pasquale De Marco**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

## **Tire Torque Guide:**

The Overlanding Vehicle Builder's Guide Don Alexander, 2024-03-15 What is overlanding Wikipedia states Overlanding is self reliant overland travel to remote destinations where the journey is the principal goal Typically but not exclusively it is accomplished with mechanized off road capable transport from bicycles to trucks where the principal form of lodging is camping It often lasts for extended periods of time months to years and spans international boundaries Overlanding did not originate in America and it is a little different here You would be hard pressed to find a bicycle out in the desert and most people don't stay out there quite that long However the spirit of the activity is the same Do you want to give overlanding a try Great You will need some gear In The Overlanding Vehicle Builder's Guide veteran racer off roader and journalist Don Alexander provides a terrific overview of what to consider when building your overlanding rig This includes the planned duration of the trip the number of people in your party how far off the beaten path you want to go and the creature comforts you require Understanding those wants and needs shapes what gear you need for the best experience Covered are the strengths and weaknesses of the types of vehicles themselves modifications to the vehicles to make them more capable accessories lighting camping gear food and water storage etc and equipment for trail mishaps and recovery Driving techniques and trail rules and etiquette are also included If you are ready to build a rig or just want to know more about the hobby this book is a great guide to help you get started

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