The MUNCASTER steam-engine models

By Edgar T. Westbury

4-Horizontal Stationary Engines

Continued from 21 March 1957, pages 420 to 422

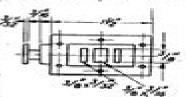
N DESCRIBING the function of the slide-valve and the effects of lap and lead [Fig. 17, March 12], no particular mention was made of exhaust timing. It would be a mistake to regard this as insignificant, but it is generally satisfactory to allow it to keep in phase with the steam admission, as it must inevitably do so in a simple slide-valve, and it is usual to make the inside edges, in other words the width of the valve cavity, such that they just, and only just, span the inside edges of the cylinder ports at mid travel (righthand diagram).

Thus the slightest movement either way opens one or other of the cylinder ports to exhaust. Occasionally, however, engines are timed to give either positive or negative exhaust lap, by narrowing or widening the valve cavity; the latter is the more common and its object is usually to

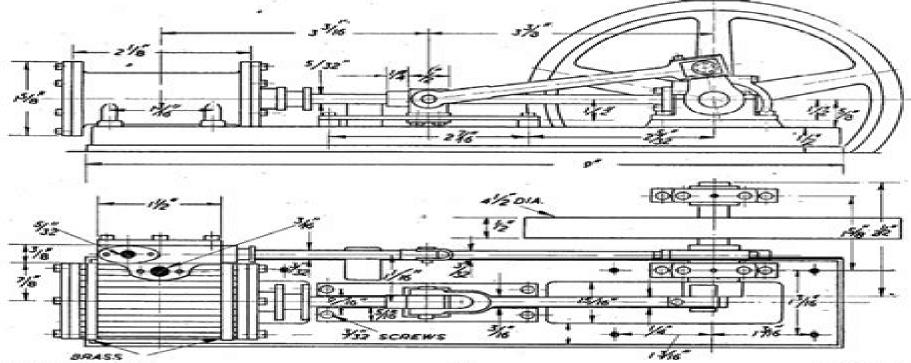
avoid excessive " cushioning " or compression, or to eliminate risk of back pressure in the exhaust system.

The conventional stationary or socalled "mill" engine forms an excellent exercise in steam-engine construction, and is deservedly popular. Several examples of these engines were

Right, Fig. 20: A gross section of Si steam-chest and a portface, showing the port dimensions Below, Fig., 19: A horizontal mill engine, I in. bore x I in. stroke, with bar crosshead slides







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Neil Wyatt

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Drive models for steam engines and hot air engines Volker Koch, Many modellers especially beginners ask themselves when the first steam engine or hot air engine model is finished and working and now After all such machines were originally intended to do work and enable mechanical activities Early on the suppliers of toy steam engines therefore came up with the idea of producing drive models in which the engines could deliver their power in a meaningful way But many of these suppliers no longer exist many machines are only available in antiquarian form and the supply of finished drive models is limited and besides making your own is much more exciting anyway This is also the opinion of Volker Koch who describes in this book numerous self built propulsion machines of the most diverse types for the most part based on historical models and how to build them himself With simple means mostly from the scrap box and little use of machinery small works of art are created here that make the operation of steam engines and hot air engines even more interesting Sketches of the various models help to find the right dimensions and to achieve a successful result From the content General remarks about drive models Use of tools Materials Sources of supply Working techniques for building operating and other functional models Replica of a Doll Fleischmann forge Reconstruction of a drive model Man at the grindstone based on a Fleischmann model Man at the well The wood sawyer Simple windmill Hammer mill Transmission Blacksmith of own design Scissor grinder with A Guide to Model Steam Engines - A Collection of Vintage Articles on the Design and spraying spark **Construction of Steam Engines** Various, 2020-08-06 This book is a collection of vintage articles on the subject of installing miniature steam engines in model vehicles Highly detailed and profusely illustrated this volume will be of considerable utility enthusiasts with an interest in model engineering and would make for a fantastic addition to collections of related literature Contents include Simple Model Steam Engine Construction Design for a Motor Car type Steam Engine A Model Compound Under type Steam Engine A Model Compound Under Type Steam Engine A Model Compound Under Type Steam Engine Some Interesting Steam Models A Small Steam and Petrol Air Gas Plant etc Many vintage books such as this are becoming increasingly scarce and expensive It is with this in mind that we are republishing this volume now in an affordable high quality edition complete with a specially commissioned new introduction on model building Making Model Victorian Stationary Engines Stewart B Hart, 2022-11-28 Stationary steam engines provided the power for the Industrial Revolution which changed the shape of the world Victorian engines that have been preserved now provide the model engineer with examples to turn into fascinating models This book provides the plans and instructions to make three models of actual steam engines The projects have been designed around a set of common components. The first project is the simplest and will form the backbone for the manufacture of the other two which are slightly more challenging and introduce some advanced techniques The book is suitable for those with limited machining experience and a modestly equipped workshop and has over 380 illustrations including scale plans and colour photographs Model Stationary Engines H. Muncaster, 1979-12-01

Building a Portable Steam Engine Tony Webster, 2014-11-30 This practical instructional book describes the construction of a model of the Lampitt portable steam engine which dates back to 1862 and which provided rotative power to drive threshing machines circular saws feed mills and other farm machinery The construction of every component is described in precise detail and the text is supported by many helpful step by step photographs In addition useful advice is provided about obtaining materials and about the tools that are required to equip a model engineering workshop Accordingly the information provided in this fascinating book will enable the reader to construct not only the Lampitt engine but also many other engineering models in the future When the reader has finished building the Lampitt he will in effect have completed an engineering apprenticeship and will have a model engine of which he can be proud and which fully reveals the skills that he has learned Fully illustrated with 142 step by step colour photographs **Building Your own Toy Steam** Engine - A Guide to Constructing Your own Model Steam Engine and Single Acting Toy Engine Anon, 2016-09-06 This vintage book is a detailed guide to constructing a model steam engine and single acting toy engine The detailed and comprehensive manual is recommended for the serious model enthusiast with an interest in miniature engineering and is not to be missed by the discerning collector of vintage engineering literature Contents include How to Make a Steam Engine Watt's Engine How to Make an Engine The Safety Valve Engines Without Slide Valves Easy to Make The Double Action Oscillating Engine Model Steam Engines and Single Acting Toy Engine Many vintage books such as this are becoming increasingly scarce and expensive It is with this in mind that we are republishing this volume now in an affordable high quality edition complete with a specially commissioned new introduction on making models Model Engine-Making J. Pocock, 2016-06-14 First published in 1888 for beginners Model Engine Making is a fascinating and comprehensive guide to building your first steam engine While steam is no longer the most important power of the day this book remains a fascinating in depth resource for those with either a theoretical or practical interest in building and using small steam engines Included within this book are over 100 detailed diagrams drawn by the author to illustrate the process of building each engine including A simple single action oscillating cylinder engine More complex horizontal and vertical slide valve engines Launch marine and locomotive engines And finally even a model boiler Whether you are a model engine aficionado or love learning about the history of steam engines this long standing classic should be in your library Making Simple Model Steam Engines Stan Bray, 2005-12-21 In this book long time model maker Stan Bray describes the construction of a range of uncomplicated miniature steam engines for construction by the model engineer **Building Simple Model Steam Engines** Tubal Cain, 1998-01-10 A guide to building simple oscillating steam engine models It describes the making of four such models Polly a vertical steam plant Elizabeth a horizontal steam power plant Hercules a model steam crane and Jenny Wren a miniature vertical steam engine Building Simple Model Steam Engines Tubal Cain, **Model Steam Engine Design** R. M. de Vignier, 1907 Historical Steam Engine Models, Ship and Car Models ... Christie, Manson & Woods, 1973

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