

(24—Fig. 6) is at the bottom, remove plug and drain oil from final drive. Remove mounting cap screws and separate planetary carrier (19) from wheel hub (14). Remove wheel bearing locknut (11) using a suitable spanner wrench. Withdraw ring gear support (17) with ring gear (18) and bearing cone as an assembly. Thread two M8x1.25 cap screws into tapped holes in ring gear to push bearing cone off support if renewal is necessary. Remove shim (13) and spacer (12) if so equipped. Remove wheel hub assembly (14). Remove cap screws securing stub axle (5) to steering knuckle (3) and remove stub axle.

Press planet gear pins (23) outward from planetary carrier (19). Remove planet gears (21) with roller bearings (22) and thrust washers (20).

Planet gear thrust washer thickness when new is 0.030-0.033 inch (0.77-0.83 mm). Inspect all bearings for wear, damage or rough operation and renew as necessary. Remove seals from stub axle and wheel hub. Inspect bushing (4) in stub axle for wear. Inside diameter of bushing should be 1.656-1.658 inches (42.05-42.13 mm) on Models 6060 and 6070, or 1.774-1.776 inches (45.06-45.13 mm) on Model 6080. Running clearance of axle shaft in bushing is 0.002-0.006 inch (0.05-0.15 mm) on all models. When renewing bushing, press bushing into stub axle until seated against counter-bore. Ream bushing inside diameter to provide desired running clearance.

Install new oil seal into stub axle with spring side of seal facing inward. Install dust seal with cupped side outward. Lubricate seal lip, then install stub axle over axle shaft and tighten mounting cap screws to 83 ft.-lbs. (113 N · m) torque.

Install new bearing cups, if removed, into wheel hub (14). Install new oil seal (7) into wheel hub with spring side of seal facing inward. Be sure seal seats against counter-bore. Install dust seal (6) with cupped side facing outward. Install wheel hub, bearings and spacer (12) and shim (13), if so equipped, and ring gear support (17) with ring gear (18). Install washers and locknut (11). Adjust wheel bearing preload as follows.

On Model 6060 and early Model 6080 (prior to S.N. 6235), tighten locknut (11) to 375 ft.-lbs. (510 N · m) torque while turning wheel hub to make sure bearings remain free. Wrap a string around outer flange of wheel hub and attach a spring scale. Measure wheel hub rolling torque using the spring scale. Specified rolling torque is 10-40 in.-lbs. (1.1-4.5 N · m) which corresponds to spring scale reading of 2-7 pounds (9-31 N) for 6060 or 1.5-5.5 pounds (6.7-24.4 N) for 6080 models. To increase rolling torque, install a thinner shim (13). To decrease rolling torque, install a thicker shim.

On Model 6070 and late Model 6080 (effective S.N. 6235), wrap string around outer flange of wheel hub and attach a spring scale. Use the spring scale to measure hub rolling torque while tightening locknut (11). Tighten nut until spring scale reading is within range of 2-7 pounds (9-31 N) for Model 6070 or 1.5-5.5 pounds (6.7-24.4 N) for Model 6080.

Assemble planetary gears (21) with bearing rollers (22) and thrust washers (20) into planetary carrier. Install planetary pins (23) into carrier and gears. Apply bead of R.T.V. silicone sealer around mounting surface of planetary carrier, then install sun gear (15) and planetary unit on wheel hub. Tighten mounting cap screws to 47 ft.-lbs. (64 N · m) torque.

Refill final drive unit to proper level with Allis-Chalmers Power Fluid 821 or equivalent. Install wheel and tire and tighten lug bolts 192 ft.-lbs. (260 N · m) torque.

AXLE SHAFT, STEERING KNUCKLE AND KING PINS

All Models So Equipped

9. R&R AND OVERHAUL. Raise and support front of tractor and remove front wheel. Drain oil from final drive housing and axle housing. Remove final drive assembly as outlined in paragraph 8. Remove axle bearing retaining screw (7—Fig. 4) from axle housing, then pull axle shaft (Fig. 7) with universal joint and bearing from axle housing.

Remove snap ring (6) and bearing support assembly (8) from axle shaft. Remove snap rings (7), bearing (10) and seals (11 and 12) from bearing support. Seals (13 and 14) are located in stub axle.

Disconnect tie rod and steering cylinder (right-hand side) from steering knuckle (3—Fig. 6). Remove king pins (1) and separate steering knuckle from axle housing. Examine seals (8—Fig. 4) and bearings (9) for wear or damage and remove from axle housing if renewal is necessary.

To reinstall, reverse the removal procedure while noting the following special instructions: Install oil seal (11—Fig. 7) with spring side of seal facing bearing (10). Install dust seal (12) with cupped side outward. Install oil seal (14) into stub axle with spring side of seal facing inward. Install dust seal (13) with cupped side facing outward. Be sure dust seals contact the oil seals. Lubricate oil seals before installing over axle shaft.

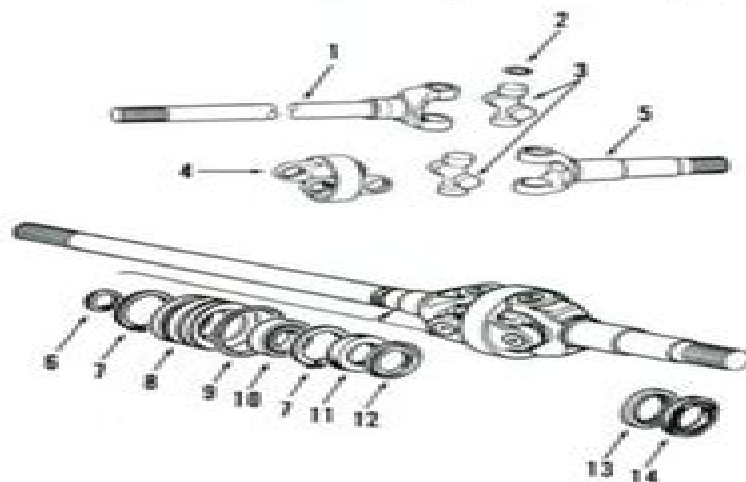
NOTE: If axle shafts from both sides have been removed, note that right-hand axle shaft is slightly longer than left-hand shaft. Be sure they are installed in their correct locations.

Install axle shaft assembly into axle housing and secure with retaining screw. Make certain retaining screw engages groove in bearing support (8).

Install new king pin bearings (9—Fig. 4) and seals (8), if necessary, making certain they are seated in bottom of axle housing bores. Be sure lip of seal is facing inward. Position steering knuckle on end of axle housing and install king pins.

Fig. 7—Exploded view of front-wheel drive axle shaft assembly. Dust seal (12) and oil seal (14) are located in stub axle. Note that L. H. driver axle shaft is shorter than R. H. inner axle shaft.

1. Axle shaft, inner
2. Lock ring
3. Universal joint
4. Yoke
5. Axle shaft, outer
6. Snap ring
7. Snap ring
8. Bearing support
9. "O" ring
10. Bearing
11. Oil seal
12. Dust seal
13. Dust seal
14. Oil seal



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