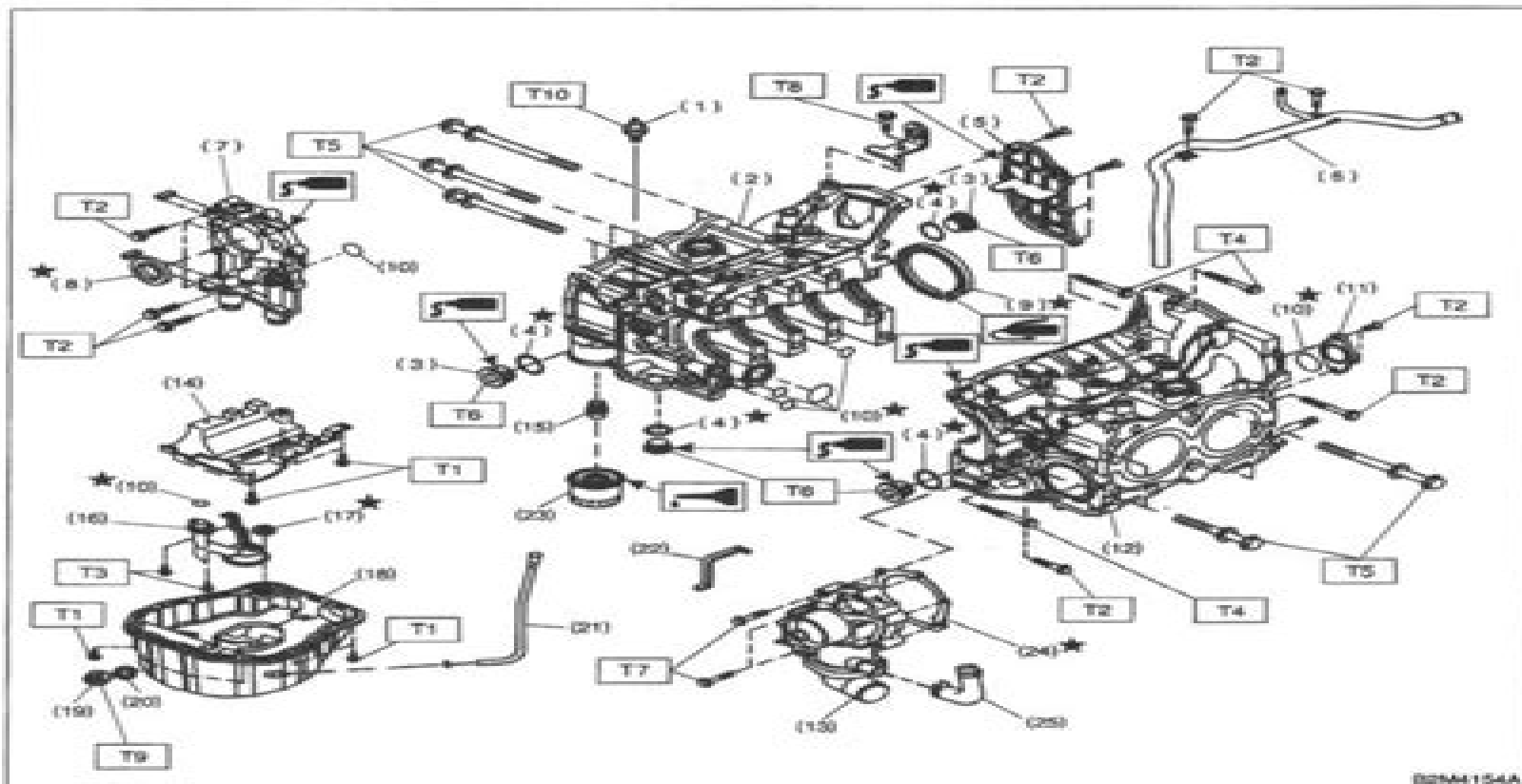


## 5. CYLINDER BLOCK



02MA154A

- |                          |                            |
|--------------------------|----------------------------|
| (1) Oil pressure switch  | (14) Baffle plate          |
| (2) Cylinder block (RH)  | (15) Oil filter connector  |
| (3) Service hole plug    | (16) Oil strainer          |
| (4) Gasket               | (17) Gasket                |
| (5) Oil separator cover  | (18) Oil pan               |
| (6) Water by-pass pipe   | (19) Drain plug            |
| (7) Oil pump             | (20) Metal gasket          |
| (8) Front oil seal       | (21) Oil level gauge guide |
| (9) Rear oil seal        | (22) Water pump sealing    |
| (10) O-ring              | (23) Oil filter            |
| (11) Service hole cover  | (24) Gasket                |
| (12) Cylinder block (LH) | (25) Water pump hose       |
| (13) Water pump          |                            |

**Tightening torque: N·m (kgf-m, ft-lb)**

- |      |                      |
|------|----------------------|
| T1:  | 5 (0.5, 3.6)         |
| T2:  | 6.4 (0.65, 4.7)      |
| T3:  | 10 (1.0, 7)          |
| T4:  | 25 (2.5, 18.1)       |
| T5:  | 47 (4.8, 34.7)       |
| T6:  | 69 (7.0, 50.8)       |
| T7:  | First 12 (1.2, 8.7)  |
|      | Second 12 (1.2, 8.7) |
| T8:  | 16 (1.6, 11.6)       |
| T9:  | 44 (4.5, 33)         |
| T10: | 25 (2.5, 18.1)       |

# Subaru Ej20 Engine Manual

**SA Adler**



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