

Form-Flex® Axially Split Spacer Coupling Type BA and DA All Sizes Installation Instructions

P-5001-T BW FORM 1170



WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

Comment I		OLA SEGIO			
ITEM	PART NAME	S.A.	D.A		
1	HUG	2	2		
22	COUPLING SOLT	12	16		
3	FILEX DISC	2	- 22		
46	ELEMENT WASHER	24	32		
5	COUPLING NUT	12	16		
· a	SPLIT SPACER	- 1	- 1		
7	MOUNTING	24	-32		
4	ADAPTER	2	- 2		

MARNING



ROTATING EQUIPMENT IS POTENTIALLY DANGEROUS AND MUST BE PROPERLY GUARDED. THE USER SHOULD COMPLY WITH APPLICABLE SAFETY CODES IN ACCORDANCE TO OSHA STANDARDS.

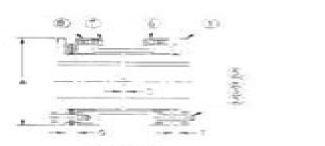


FIGURE 1

INSTALLATION DATA TABLE

LINE	DESCRIPTION	BA33	BA39	BA43	DAGIS	D.A35	DAST	DA42	DA45	DASO	D A-95	0.460	DA70
1	(A) COUPLING O.D. inches	4.00	5.97	0.70	7.91	0.00	9.699	10.50	99.391	12.00	14.44	10.00	19.25
2	(D) SHAFT GAP in thes	0.12	0.12	0.12	0.19	0.25	0.25	0.25	0.31	0.31	0.39	0.36	0.39
- 3	(G) FLEX DISC GAP inches	0.93	0.40	0.40	0.44	0.54	0.69	0.09	0.75	0.90	104	1.10	1.40
4	(T) FLEX DISC THICKNESS inches	0.10	0.20	0.24	0.25	0.29	0.31	0.31	0.37	0.40	0.54	0.59	0.79
- 5	COUPLING NUT UNF THREAD SIZE	1.54	S-18	7716	77:1:8	172	9716	5/9	5/4	33/4	7.40	1	1 1/9
6	TIGHTENING TORQUE IS'S Tarque values for lubricated threads	٠	17	-95	40	70	G/S	125	150	210	320	460	575
7	MOUNTING FASTENER UNF SIZE	3.74	1.44	Set 1 (6)	\$110	3.49	7716	7710	1/2	5.49	5.9	3.74	7.49
9	TIGHTENING TORQUE IS 16 forque values for lubricated threads	q	9	16	16	30	-46	45	70	1-10	140	210	920
	ALIGNMENT TIR inches	.010	012	2014	.004	004	.004	3005	- 0009	.000	007	.009	.009

Proper case in lestalling and aligning will permit the coupling to operate to full capacity, compensate for angular micalignment and provide very good a cryice life.

Shafts may be some mit aligned as a result of many natural and unavoidable causes. Heat, vibration, bearing wear, setting of foundations, etc., all tend to after initial alignment. To ensure long life, recheck alignment after a short period of actual running.

In general, coupling life is increased when shafts are initially aligned carefully. If this is not done and a coupling is heavily a bessed by tarque or other forces, it will have little reserve left with which to accommodate mis alignment stresses; and it might not provide the length of service intended. The closer the alignment TIR is to zero, the better the service life of the coupling.

INSTALLATION

- A complete coupling should consist of the components shown in the Sill of Materials in Figure 1. Examine the coupling to assure that no components are missing or damaged.
- 2) Inspects hafts and hate to make some they are then burns. Check for proper it of the keys to the shafts and hate. Check for proper it of the keys to the hab and shaft keyways. Key edges should be charactered to avoid interfering with radiosed corners of the hab and shaft keyways. Keys should its maje and about OIO-D2O' leave top and before.
- 3) install coupling hubs with the funged end away from the shaft end. Position each hub so that the small diameter end of the hub is fush to the end of the shaft.
 - Installing Interference Fitted Hubs
 - a) Measure hub and shaft bores. The interference (bub bore shaft diameter) should not exceed .0017/inch of shaft diameter.
 - b) Heat the hub uniformly Use an even, oil buth ancimilar process to provide uniform heating. Do not apatheut. Do not heat the hub above 900 % or distartion may occur. The temperature difference between the hub and shafts hould be 160-160 % for each .001 % interference.

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TD Snyder

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