

Tooling U Test Exam Questions and Answers

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Which of the following do standards dictate? Standards dictate the: - answer✓✓Language used by CNC machines and part programs.

What does a T code communicate? - answer✓✓Which tool to use

Which word in a part program communicates the feed of a cutting operation? - answer✓✓F code

What component of a part program combines an address letter and a number? - answer✓✓Word

What is the function of a G code? A G code: - answer✓✓Describes a toolpath's cutting operation.

Which of the following is true about computer-aided manufacturing (CAM)? CAM: - answer✓✓Asks the programmer a series of questions to create a program.

Which of the following is the series of movements made by a single cutting tool? - answer✓✓Toolpath

What word in a part program tells the machine where to perform a cutting operation? - answer✓✓X code

What does an N code communicate? - answer✓✓Block Number

When creating a part program, which of the following should the programmer do before recording the sequence of cutting operations? - answer✓✓Determine Program Zero

What term describes the sequence of commands necessary to machine a part? - answer✓✓Part Program

Which of the following refers to the use of computers to create scale-model drawings of parts? - answer✓✓Computer-aided design (CAD)

What standard allows CAD data to be translated back and forth between different vendors' CAD systems? - answer✓✓Initial Graphics Exchange Specifications (IGES)

In what form are toolpath instructions input into the CNC machine? Toolpath instructions are input into the CNC machine as a: - answer✓✓Part program

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