

**Adjust Brake Linkages:** The front disk brake mechanism consists of a brake cylinder mounted bracket arm, a frame mounted brake vertical and horizontal mounted at the control valve frame group.

To obtain maximum length without vertical bracket should be installed in bottom view of frame bracket. The load operation cycle time can be reduced according to the maximum lift to which the boom is set.



Fig. 12. Brake Room

**Brake Brake System:** Occasionally it may be necessary to bleed brake system to remove air trapped in the system due to a leak in the line or the installation of new parts in the system. Air trapped in the system will be indicated by a soft spongy brake pedal.

**Notes:** It is recommended to use a bladder hose on bladder valves whenever possible to keep fluid away from things. Keep master cylinder cap filled during bleeding process.

1. Open bladder valve, then from 1 Figure 13, and activate brakes several times, until fluid coming from bladder valve in line of bubbles. Depress brake pedal and close bladder valve, then release brake pedal.
2. Activate brakes several times.
3. Repeat step 1, until air bubbles are observed in fluid from bladder valves.
4. Repeat entire process at each brake head in bleed bleeding system.

**Notes:** Master cylinder cap must be kept full at all times.

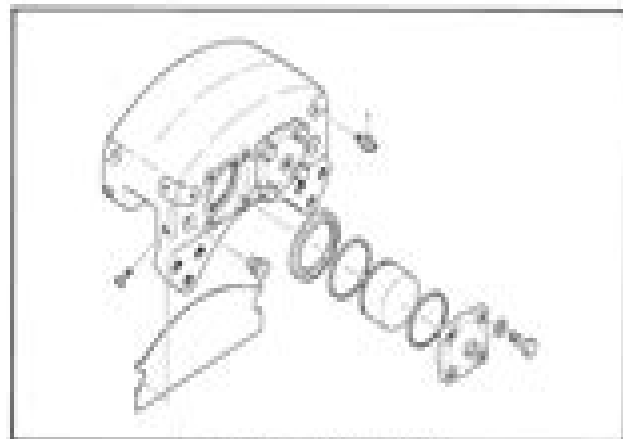


Fig. 13. Bleed Brake Head (Exploded View)

**Adjust Parking Brake:** When slack develops in parking brake cable, perform the following adjustments.

1. With lever in released position, turn screw on end of handle clockwise as shown in Figure 14.
2. Test for good resistance over center as handle is pulled up to applied position.



Fig. 14. Adjust Parking Brake at Handle

Further adjustment is provided by a screw at the brake arm, see Figure 15. First be sure that screw on lever is locked off, so that all slack can be taken up at the screw. Brake lever should be in released position.

1. Loosen locknut (from 1 Figure 15), on brake cable.



Fig. 15. Adjust Parking Brake Arm

2. Remove screw and close pin (from 2 Figure 15).
3. Turn screw (from 2 Figure 15) clockwise to tighten brake.
4. Reassemble and tighten locknut.
5. Test brake for proper application and release.

**Adjust Operator's Seat:** The operator's seat can be tilted forward or rearward to suit the individual by moving the lever below front of operator's seat and sliding seat to the desired position.

**Brake Disc Mounting Bolts:** Check brake disc mounting bolts after first 250 operating hours. If any bolts show evidence of loosening, all brake disc mounting bolts should be re-tightened as follows:

1. Tighten all brake disc mounting bolts to specified torque: (138 ft-lb (186.3 Nm) (22.1-24.1 kg-m).
2. Repeat entire procedure so that each individual bolt is checked twice. Subsequent checking should not be necessary until brake disc is replaced.

**Replacement of Brake Disc:** If at any time it is necessary to replace the brake disc, all mounting bolts should be tightened in the following manner:

1. Tighten all brake disc mounting bolts to specified torque.
2. Repeat entire procedure so that each individual bolt is checked twice.
3. After first 250 operating hours on new disc, check brake disc mounting bolts. If any bolts showing evidence of loosening, all brake disc mounting bolts should be tightened as described in Steps 1 and 2 above.

# Tcm Operator Manual

**L Reisser**



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