

# Automatic Transmission

## SERVICE GUIDE

TURBO HYDRA-MATIC  
TURBINE "400"  
OVERHAUL

### TURBO HYDRA-MATIC—TURBINE "400" TRANSMISSION

#### REMOVAL OF MAJOR COMPONENTS FROM THE TRANSMISSION CASE

- ⊗ After removal of the transmission from the vehicle, while the unit is still on the jack, remove the torque converter by pulling straight out.

**Caution:** The converter contains a large quantity of transmission oil.

- ⊗ If a holding fixture is available, install it on the transmission. The modulator assembly must be located on the side of the fixture nearest the workbench.
- ⊗ Install the fixture and transmission into the holding tool base. Rotate the transmission so that the bottom pan is up. (Fig. 1).

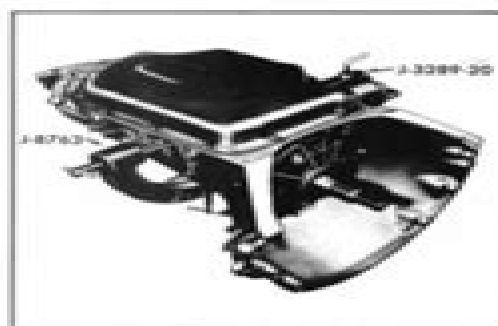


Figure 1

- ⊗ Loosen and remove the modulator assembly attaching screw and retainer. (Fig. 2).
- ⊗ Remove the modulator assembly and "O" ring seal from the transmission case. (Fig. 3).

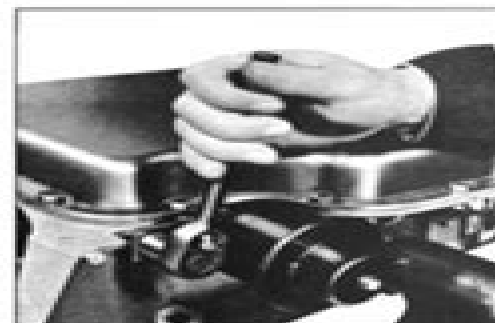


Figure 2



Figure 3

- ⊗ Remove the modulator valve from the transmission case.

#### Governor, Speedometer Driven Gear, Oil Pan, Strainer and Intake Pipe — Removal

**Note:** The following steps can be accomplished with the transmission in the vehicle.

- ⊗ Loosen and remove the attaching screws, governor cover and gasket. (Fig. 4).

# Turbo 400 Technical Manual

**F Rizvi**



## **Turbo 400 Technical Manual:**

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