# Suzuki SX4 2006-2014 Workshop Manual

aris flearings inspections

Engine Mechanical: 50:45

Service main bearings are available in standard size. and it 25 men it 5000 in ) underside, and each of their has 5 kinds of bearings differing in laterance.

Upper half of bearing (1) has oil groove (2) as shown

metal this half with oil groove to cylinder block. Linear half of bearing does not have an oil groove.



lecit bearings for pilling, scratches, wear or demage. any matoestillor is fixed, replace both upper and ser haves. Never replace other half without replacing a other half.

#### sin Bearing Chanasia

#### MOTES.

On not rotate crankshall while paoping plantic is involution).

heck desiration by using gauging places according to a finitioning properties.

- Remove bearing says.
- Chose belanings and main journals.
- i. Place a perce of gauging plants: (1) the full width of

bearing (parallel to inertial att on journal, at



- 4) Tightlest insent beauting cap. No. 1 bolls (1) = (10) and more bearing our No.2 both (11) - (20) gradually as
- Tighten bols (1) (10) to 30 N m (3.0 kg/m). 22:0 folial to according to numerical order in figure.
- by In the pame market as in This at, highler them. to 50 New 25 Disaptive, 36 St St-Ri-
- (c) In the same matter as in Slep at, helighten them
- Tighten boths (111) (201) to 25 N m (2.5 kg/m). 15.5 to 6: according to numerical order in figure.

#### Eightening terms

Main bearing cap No.1 bolt (15 - 1500) Tradebase 30 Nove CLR Nathon, 22 S St. #1, 50 Nove. (5.8 kgf m, 36.5 to 8) and 60" by the specified

Main bearing cap No.2 bolt (111) - (201): Tightee 25 N m GLS tighter, 15.0 to 4) by the

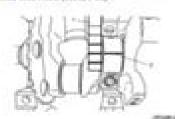


Sti Planning Searcing care.

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bearing, recheck classocies

mrid 3,324 - 5,345 man at 2000 - 6,0006 mg/. matt 6.054 man (0.0021 m.);



Cylinder Head Components

Engine Mechanical: 10-31

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		Disal de	E .	Compare feed took (AII)  The come to Egittern opinions because (AII) when securing the Other opinions recent and (AIII)
	- 1	ten box	230	Topics 25 km (2.5 kg/m, k2 lisM, a5 km (2.5 kg/m, 10.5 kg/m), a5 km (2.5 kg/m), a5 k
	ъ.	Colorer hand level (60%).  Chank spiriture hashe sell (60%), positive deformation by the responsibility for the color of the colorer of the c	778	Spice (I kin ) ( kg/m, iii ) in ( by the gracifie) plossibile
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	_	The second secon		

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**IM Harris** 

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