

## CAMSHAFT POSITION SENSOR (Continued)



Fig. 14 Camshaft Sensor (4-Eng-4.0L)

1. DISTRIBUTOR MOUNTING HOLE
2. O-RING SEAL
3. DISTRIBUTOR MOUNTING SPACER

- (C) Clean area around CMP mounting hole.
- (D) To prevent starting wiring, install CMP wire grom fitting using a retaining screw.
- (E) Install mounting bolt and tighten to 20 Nm (15 ft. lbs.) torque.
- (F) Install electrical connector to CMP.
- (G) Connect both negative cables to both batteries.

## INSTALLATION - 1.9L, 2.0L, 4.0L

The camshaft position sensor is located in the distributor (Fig. 15).

- (A) Install camshaft position sensor in distributor. Align sensor into notch on distributor housing.
- (B) Connect wiring harness.
- (C) Install wire.
- (D) Install distributor cap. Tighten mounting screws.
- (E) Install on chassis assembly.

## INSTALLATION - 3.0L

## F Replacing Old Sensor With Signal

The camshaft position sensor is located in the timing chain cover on the left side of the engine (Fig. 16).

When installing a used camshaft position sensor, the sensor depth must be adjusted to prevent contact with the camshaft gear (operator).

- (A) Clean the face of the sensor. If any of the original oil material remains (Fig. 17), it must be cut down flush to the face of the sensor with a razor blade. Remove only enough of the oil material until the face of the sensor is flat. Do not remove more material than necessary, as damage to sensor may result. This is a high-surface finish and possibly electrical damage to the sensor, never use an abrasive grade to clean material from sensor.

- (B) From the parts department, obtain a perforated white paper spacer (Fig. 18). These spaced paper spacers are of a uniform thickness and are to be used as a guide to set sensor depth.

- (C) Clean the face of sensor and apply paper spacer (Fig. 19).

- (D) Apply a small amount of engine oil to the sensor (Fig. 19).

A low and high area are machined into the camshaft drive gear (Fig. 19). The sensor is positioned in the timing gear cover so that a small air gap (Fig. 19) exists between the face of sensor and the high machined area of cam gear.

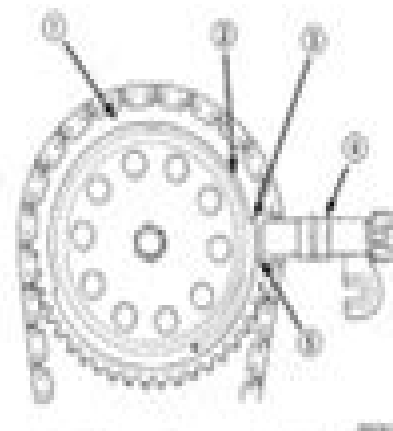


Fig. 17 Sensor Operation—4.0L, V-6 Engine

1. USE FLAT BLADE
2. USE RAZOR BLADE
3. USE RAZOR BLADE
4. DISTRIBUTOR MOUNTING SPACER

Before the sensor is installed, the cam gear must have to be rotated. This is to allow the high machined area on the gear to be directly in front of the sensor mounting hole opening on the timing gear cover.

The used install sensor with gear positioned at low area (Fig. 19) or (Fig. 19). When the engine is started, the sensor will be broken.

- (A) Using a 1/2 in. wide steel rule, measure the distance from the cam gear to the face of the sensor mounting hole opening on the timing gear cover (Fig. 19).

- (B) If the distance is approximately 1.618 inches, it is OK to install sensor. Proceed to step 10g.

## CAMSHAFT POSITION SENSOR (Continued)

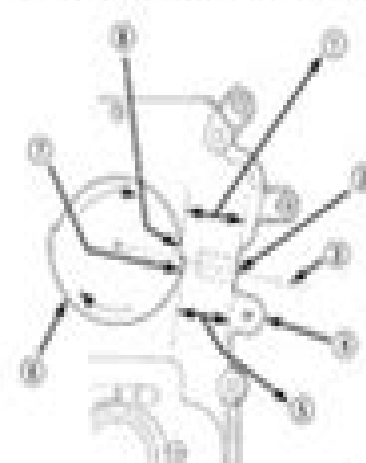


Fig. 16 Sensor Depth Dimension

1. USE FLAT BLADE
2. USE RAZOR BLADE
3. USE RAZOR BLADE
4. DISTRIBUTOR MOUNTING SPACER

- (C) If the distance is approximately 1.618 inches, the cam gear will have to be rotated.

- (D) Install a notch in the vibration-dampener mounting bolt and secure engine with the 1.618 inch dimension is obtained.

- (E) Install the sensor into the timing cover with a slight rocking motion until the paper spacer remains the camshaft gear. Do not install the sensor mounting bolt. Do not move the sensor into position as damage to the wiring or timing of the paper spacer may result.

- (F) Insert a white line into the timing chain cover to indicate depth of sensor (Fig. 19).

- (G) Measure the sensor from timing chain cover (Fig. 19).

- (H) Remove the paper spacer from the sensor. The spacer must be retained to prevent the paper spacer from getting into the engine lubrication system.

- (I) Again apply a small amount of engine oil to sensor (Fig. 19).

- (J) Again install the sensor into the timing cover with a slight rocking motion until the sensor is aligned to white line.

- (K) Install sensor mounting bolt and tighten to 15 Nm (10 ft. lbs.) torque.

- (L) Connect engine wiring harness to sensor.

## Replacing With a New Sensor

- (A) Apply a small amount of engine oil to the sensor (Fig. 19).

A low and high area are machined into the camshaft drive gear (Fig. 19). The sensor is positioned in the timing gear cover so that a small air gap (Fig. 19) exists between the face of sensor and the high machined area of cam gear.

Before the sensor is installed, the cam gear must have to be rotated. This is to allow the high machined area on the gear to be directly in front of the sensor mounting hole opening on the timing gear cover.

The used install sensor with gear positioned at low area (Fig. 19) or (Fig. 19). When the engine is started, the sensor will be broken.

- (A) Using a 1/2 in. wide steel rule, measure the distance from the cam gear to the face of the sensor mounting hole opening on the timing gear cover (Fig. 19).

- (B) If the distance is approximately 1.618 inches, it is OK to install sensor. Proceed to step 10g.

- (C) If the distance is approximately 1.618 inches, the cam gear will have to be rotated.

- (D) Install a notch in the vibration-dampener mounting bolt and secure engine with the 1.618 inch dimension is obtained.

- (E) Install the sensor into the timing cover with a slight rocking motion. Do not move the sensor into position as damage to the wiring may result. Push the sensor all the way into the cover until the oil material on the sensor (Fig. 19) contacts the camshaft gear.

- (F) Install the mounting bolt and tighten to 15 Nm (10 ft. lbs.) torque.

- (G) Connect sensor wiring harness to engine harness.

When the engine is started, the oil material will be cleared off the face of sensor. This will automatically an amount air gap.

## DISTRIBUTOR

## DESCRIPTION

All 1.9L, 2.0L, 4.0L engines are equipped with a distributor drive mechanical distributor (Fig. 15) and timing a dual drive distributor cover. All distributor boxes are equipped with an internal camshaft position that must be used (Fig. 15).

# Suzuki V18service Manual

**Suzuki Motor Corporation  
(Hamamatsu)**



## **Suzuki VL8service Manual:**

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Alan Ahlstrand,2007-02 Models covered VS700 750 800 Intruder 1985 thru 2004 VZ800 Marauder 1997 thru 2004 VL800

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