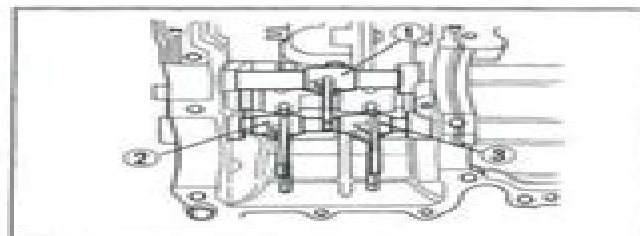
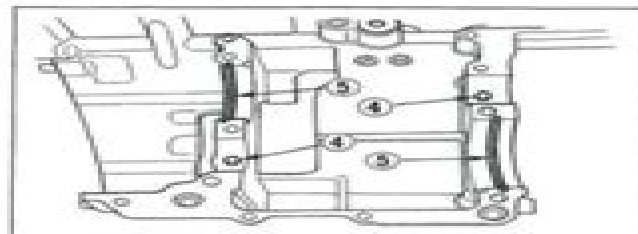


- Install the gearshift forks to the crankcase in the correct positions and directions.

- ① For 3rd drive gear
- ② For Top driven gear
- ③ For 4th driven gear



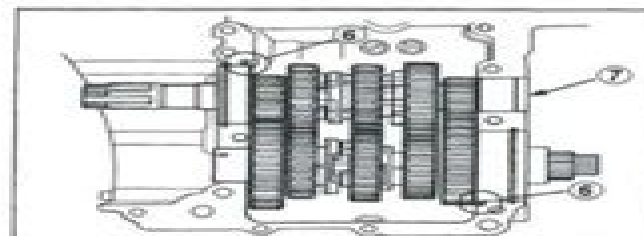
- Fit the bearing pins ④ and C-rings ⑤ on the upper crankcase.



- Install the countershaft assembly and driveshaft assembly on the upper crankcase.

NOTE:

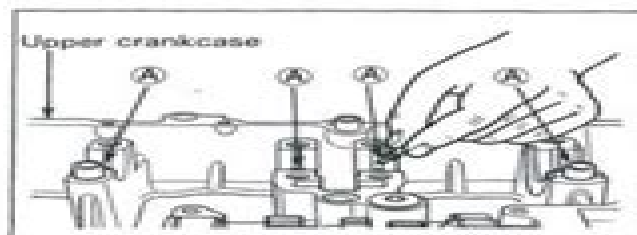
- Be sure to install the bearing dowel pins ⑥ in the respective positions.
- Install the countershaft end cap to the position ⑦.
- Make sure that the countershaft turns freely while holding the driveshaft. If not, shift the gear which is engaged to the neutral position.



NOTE:

Before fitting the crankshaft journal bearings, check the piston oil jets ⑧ fitted on the upper crankcase for clogging.

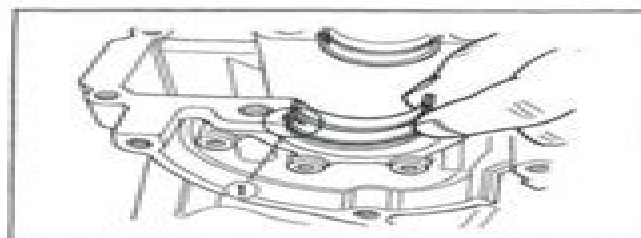
⑧ Piston oil jet (4 pcs)Jet number is 9.



- When fitting the crankshaft journal bearings to the upper and lower crankcases, be sure to fix the stopper part ① first and press the other end. (Refer to page 3-39.)

CAUTION

Do not touch the bearing surfaces with your hands. Grasp by the edge of the bearing shell.



Suzuki Rf900r Rf 900r 1998 Repair Service Manual

Wolfgang Guggemos



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