

- Remove clutch spring mounting bolts diagonally while holding the primary driven gear, and remove clutch pressure plate.

Conrod holder

09910-20116

NOTE:

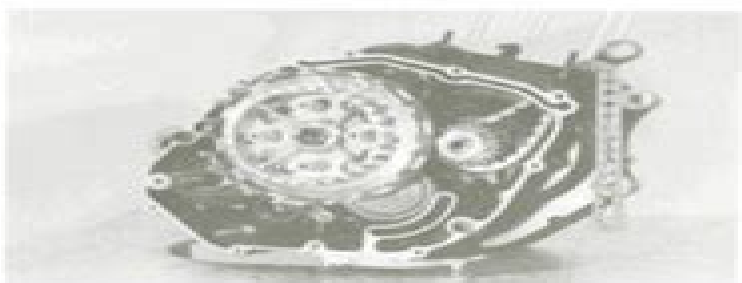
Do not allow camshaft drive chain to be caught between crankcase and camshaft drive sprocket.

- After-removal of clutch drive and driven plates, flatten the lock washer and remove the clutch sleeve hub nut by using the special tool.

Clutch sleeve hub holder

09920-53721

- Take off the sleeve hub with the primary driven gear ass'y.



PRIMARY DRIVE GEAR AND CAMSHAFT DRIVE CHAIN

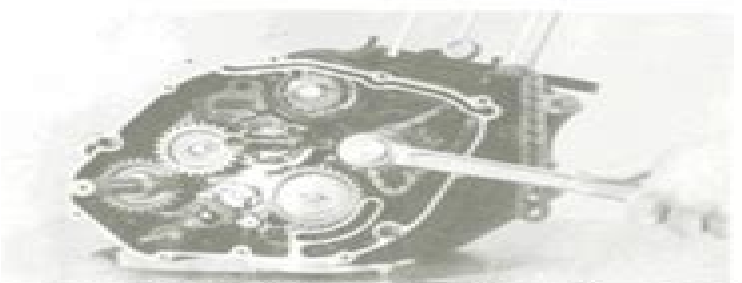
- Remove primary drive gear nut, then remove wave washer, primary drive gear and key.

Conrod holder

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CAUTION:

This is a left-hand thread nut.



Suzuki Sp250 Service Manual

J Rink



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